

# AIR-AND WATER-COOLED CONDENSING UNITS

THE RIGHT CHOICE FOR YOUR APPLICATION

KP-263-2 EN

CLOSER TO YOU.  
BITZER WORLDWIDE.



STANDARD RANGE  
air- and water-cooled



ADVANCED RANGE  
air-cooled



PREMIUM RANGE  
air-cooled

**BITZER Kühlmaschinenbau GmbH**  
Peter-Schafler-Platz 1 // 71065 Sindelfingen // Germany  
Tel +49 (0)70 31 932-0 // Fax +49 (0)70 31 932-147  
[bitzer@bitzer.de](mailto:bitzer@bitzer.de) // [www.bitzer.de](http://www.bitzer.de)

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-  COMMERCIAL REFRIGERATION
-  CONDENSING UNITS
-  RECIPROCATING COMPRESSORS

# BITZER – EXPERTISE AND INNOVATION



We at BITZER are always striving for the highest possible energy efficiency and quality. As the world's leading independent company active in the field of refrigeration, air conditioning and process cooling as well as transport, we use our collective genius to provide the market with innovative products and intelligent solutions, with the aim of generating value for our partners and the environment worldwide.



INNOVATION  
DRIVER SINCE  
**1934**  
EMPLOYEES  
**4000**  
SITES  
**75**  
COUNTRIES  
**37**

Learn more at [bitzer.de](http://bitzer.de).

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BITZER Selection Software / BEST Software / eParts / BITZER Apps

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# FOR EVERY CUSTOMER FOR EVERY REQUIREMENT

|  | APPLI-CATIONS | CAPACITY CONTROL                      | HOUSING  | REF. CLASS | Q <sub>o</sub> RANGE                                |
|--|---------------|---------------------------------------|----------|------------|---|
| <b>PREMIUM</b><br><b>ECOSTAR</b><br>(air-cooled)     |               | ✓ VARISPEED<br>FI<br>25–87 Hz         | ✓        | A1         | LT<br>1.2 up to 9.3 kW<br><br>MT<br>2.6 up to 26 kW |
| <b>ADVANCED</b><br><b>ECOLITE</b><br>(air-cooled)    |               | ✓ VARISTEP<br>CRII<br>10%–100%        | ✓        | A1 + A2L   | LT<br>1.3 up to 6.0 kW<br><br>MT<br>3.2 up to 24 kW |
| <b>STANDARD</b><br><b>LHF</b><br>(air-cooled)        |               | optional VARISTEP<br>CRII<br>10%–100% | optional | A1         | LT<br>0.4 up to 23 kW<br><br>MT<br>0.8 up to 60 kW  |
| <b>STANDARD</b><br><b>K-SERIES</b><br>(water-cooled) |               | optional VARISTEP<br>CRII<br>10%–100% | –        | A1 + A2L   | LT<br>0.3 up to 28 kW<br><br>MT<br>0.8 up to 89 kW  |

# ECOSTAR

## THE PREMIUM CHOICE

WHETHER SUPERMARKET OR PROCESS COOLING – THE ECOSTAR SERIES GUARANTEES THE HIGHEST EFFICIENCY WHILE ENSURING SAFE OPERATION AND CONTINUOUS ADAPTATION TO THE COOLING DEMAND



INTELLIGENT  
PRODUCTS



HFO BLEND  
READY



ECODESIGN  
CONFORM



BEST  
SOFTWARE



BITZER DIGITAL  
NETWORK

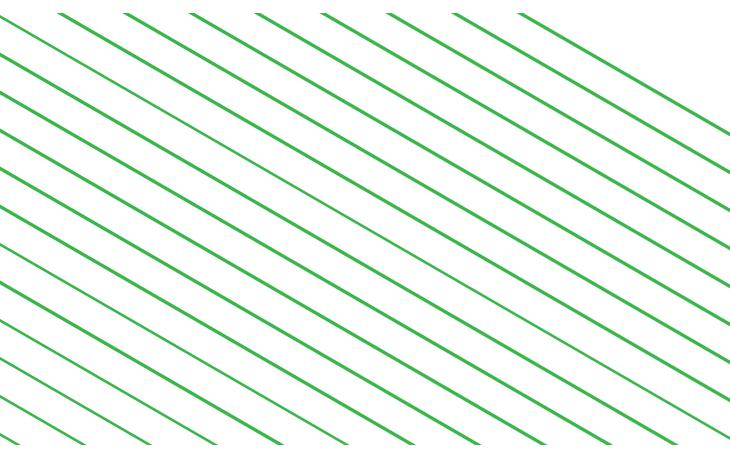
### EXTENSIVE UNIT PACKAGE

- // Low and medium temperature applications are fully covered
- // ECOSTAR controller via BEST Software/ BEST App for easy configuration, diagnosis, analysis and communication
- // Highly efficient VARISPEED compressor
- // Highest fan efficiency due to EC fans controlled by ECOSTAR controller



### THE PREMIUM SOLUTION FOR YOUR APPLICATION

The ECOSTAR air-cooled condensing unit offers intelligent technology for efficient and safe operation at any time. It is the ideal solution for customers who are looking for a sustainable, robust and easy plug-and-play concept made of proven BITZER components. It is a perfect match for commercial refrigeration with different applications, such as cold storage, hotels and pharmaceutical processes.



### AHEAD OF MARKET DEMANDS

ECOSTAR units are compliant with low GWP refrigerants of the A1 safety group as well as for common HFC and HFO blend refrigerants. Furthermore, the series fully complies with the EU Ecodesign Product Regulation 2015/1095. The unit is supplied fully tested from the factory, including factory-fitted equipment and extensive software functions.

### RETAIL + CONVENIENCE STORES



The ECOSTAR is ideal for systems with cold rooms and cabinets, even with multi-evaporators. The series adjusts safely and efficiently to cooling demands.

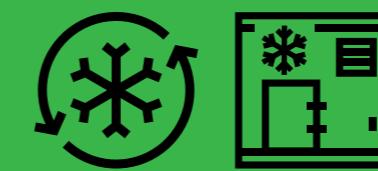
### PHARMA/ LABS



The BITZER controller of the ECOSTAR series enhances close temperature control and safe operation of pharmaceutical processes and vaccine conservation.

### SCALABLE PERFORMANCE ACCORDING TO YOUR NEEDS

### PROCESS COOLING + COLD STORAGE



Process cooling and cold storage rooms require different cooling capacities with a wide application range of the evaporating temperature. The ECOLINE VARISPEED compressor enables low and medium temperatures with a large frequency band (from 25 [30] up to 87 Hz).

### HOTEL/ BISTRO



The ECOSTAR, an IQ product, combines the highest efficiency for low operating costs with individual user profiles – to provide guests with a warm welcome.

# THE INTELLIGENT SOLUTION: ECOSTAR – FOR COMMERCIAL REFRIGERATION



**READY TO USE**  
PLUG-AND-PLAY CONCEPT



**FAST RETURN ON  
INVESTMENT/LOW  
LIFE CYCLE COSTS**

ALWAYS PERFECTLY ADAPTING TO  
THE SYSTEM DEMAND



**INSTALLATION  
FLEXIBILITY**

SUITABLE FOR SYSTEMS  
WITH LONG PIPES



**FAST COMMISSIONING**

QUICK START-UP WITH  
FIVE PARAMETERS ONLY



The premium choice for commercial refrigeration – no matter if single or multi-evaporator installation. The BITZER VARISPEED compressor with integrated frequency inverter guarantees precise refrigeration capacity adaptation. The fully equipped product allows convenient and easy on-site installation.



**The ECOSTAR combines the latest technologies, such as highly efficient EC fans, comprehensive controller functions and optimised mini-channel condensers.**

## PLUG AND PLAY

The complete equipment permits quick and easy on-site set-up without complex installation of additional components. With easy access to all components, commissioning is also made easy and convenient.

## CAPACITY CONTROL

The large band of frequency modulation from 25 (30) up to 87 Hz allows quick and precise adaptation of refrigeration capacity to the demand. This enhances the installation efficiency while ensuring precise temperature control.

## PREMIUM BITZER CONTROLLER

The controller makes simple configuration, safe operation, quick analysis and easy communication possible. The unit can thus reach the highest level of efficiency combined with reliability and user-friendliness.

## SUSTAINABLE

The ECOSTAR enables low refrigerant charges due to the optimised condenser and receiver design. It is also Ecodesign-compliant thanks to its ECOLINE VARISPEED semi-hermetic compressor combined with EC fan(s).

# ECOSTAR: THE PREMIUM AIR-COOLED CONDENSING UNIT

## COMPREHENSIVE STANDARD EQUIPMENT

- // BITZER inclined liquid receiver
- // Robust metal weather protection housing
- // Sight glass + filter dryer
- // HP/LP cartridge pressure switches\* and transmitters
- // Oil heater
- // Suction, discharge and ambient temperature sensors
- // Complete piping and wiring
- // Oil charge

## BITZER CONTROLLER WITH DISPLAY AND PREWIRED SWITCHBOARD

- // Access to the most important parameters via controller
- // Full access to all parameters via Bluetooth and BEST Software (via laptop or BEST App)
- // Modbus RS485

INTELLIGENT PRODUCTS

BITZER DIGITAL NETWORK

\*

LIQUIDLINE WITH FILTER DRYER AND SIGHT GLASS AND SUCTION GAS LINE

HFO BLEND READY

BEST SOFTWARE

ECODESIGN CONFORM



The product picture shows an almost fully equipped ECOSTAR unit. For the standard extent of delivery and optionally available equipment, please see the following pages.

\*Exception LHV7E/4NE-14.F3Y with adjustable high-pressure switch

## BITZER CONTROLLER: FUNCTIONS

### OPERATION MODES

- // Suction pressure control
- // Cold room temperature control

### PUMP DOWN/OUT MODE AND PI-CONTROL MODE



### OUTPUTS

- // Status of the Inputs unit
- // e.g. second setpoint

### COMPRESSOR OPERATION

e.g. RI system, oil heater

### LIMITER CONTROL AND APPLICATION LIMITS PROTECTION

e.g. min. evaporating/  
max. condensing temperature

### EMERGENCY MODE

- // HP/LP or cold room sensor
- // Frequency inverter

### COMMUNICATION

- // Bluetooth via BEST Software (via laptop or BEST App)
- // Mini USB via BEST Software/ BEST App
- // Modbus RTU (RS485)

### VARISPEED CONTROL

- // Integrated frequency inverter
- // 25–87 Hz for four cylinders
- // 30–87 Hz for two cylinders

### ALARM CODE VISUALISATION

- // On integrated display with alarm number, failure code and short text
- // Via BEST Software
- // Via status lamps

### FUNCTIONS

- // Winter start
- // EC fan(s) control
- // Oil return mode
- // Wet operation detection
- // ..

## EXTENT OF DELIVERY

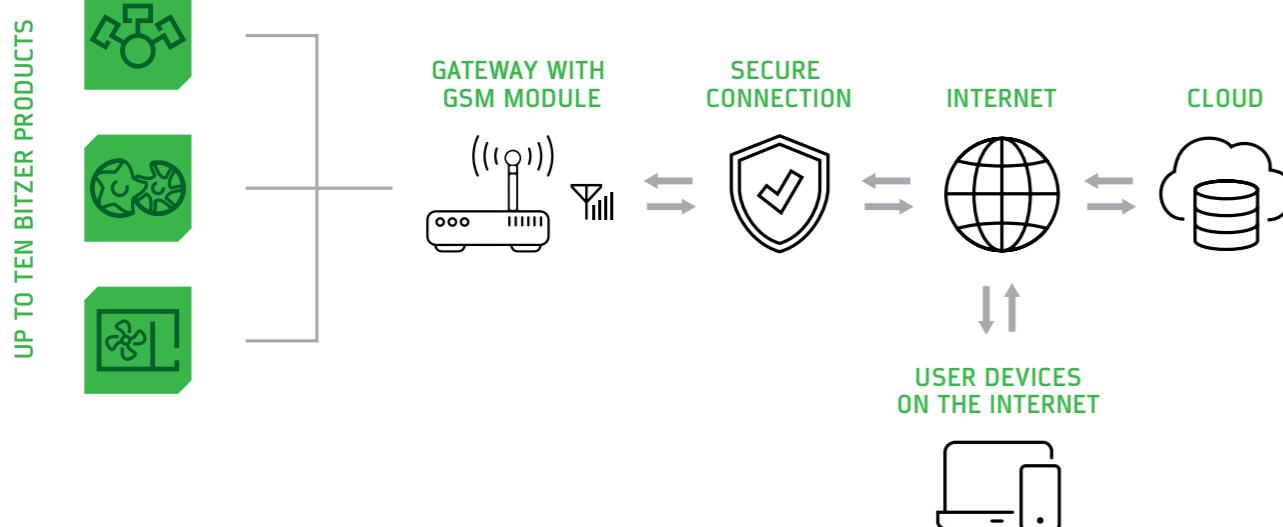
### ECOSTAR AIR-COOLED CONDENSING UNITS WITH ECOLINE VARISPEED COMPRESSORS

|  |  | LHV5E/.. | LHV7E/.. |
|--|--|----------|----------|
| Semi-hermetic reciprocating compressor | ECOLINE VARISPEED with integrated frequency inverter   | S        | S        |
| Oil heater                             | 200 .. 260 V, PTC  | S        | S        |
| Air-cooled condenser                   | - mini channel design with 1 fan<br>- EC motor, speed controlled                                       | S        |          |
| Weather protection housing             | - mini channel design with 2 fans<br>- EC motors, speed controlled                                     |          | S        |
| Liquid receiver                        | with shut-off valve  | S        | S        |
| Connection for pressure relief valve   | at receiver / condenser  | S        | S        |
| Sight glass and filter drier           | in liquid line   | S        | S        |
| High and low pressure switch           | - cartridge pressure switch (not adjustable)<br>- LHV7E/4NE-14.F3Y:<br>adjustable high pressure switch | S        | S        |
| Temperature sensor                     | - for suction gas temperature<br>- for discharge gas temperature<br>- for ambient temperature          | S        | S        |
| Pressure transmitters                  | for high and low pressure  | S        | S        |
| Complete piping                        | - discharge line<br>- liquid line<br>- suction line (insulated)  | S        | S        |
| ECOSTAR controller                     | control of compressor speed and further functions of condensing unit                                   | S        | S        |
| Complete wiring                        | main switch, compressor contactor, etc.  | S        | S        |
| Oil charge                             | BSE32 (ester oil) for HFC and HFC/HFO refrigerants tc < 70 °C  | S        | S        |

S = extent of delivery  
(Subject to change without notice)

## BITZER DIGITAL NETWORK: ALL-ROUND VIEW OF THE HEART OF REFRIGERATION AND A/C SYSTEMS

This provides you with important product and application-related information on all the BITZER products, including, among others, data analyses and compressor operation reports.

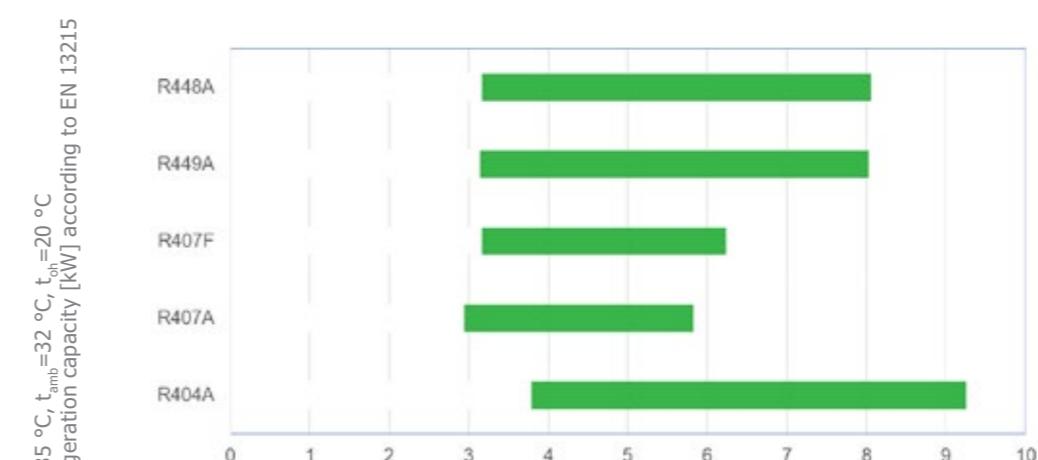
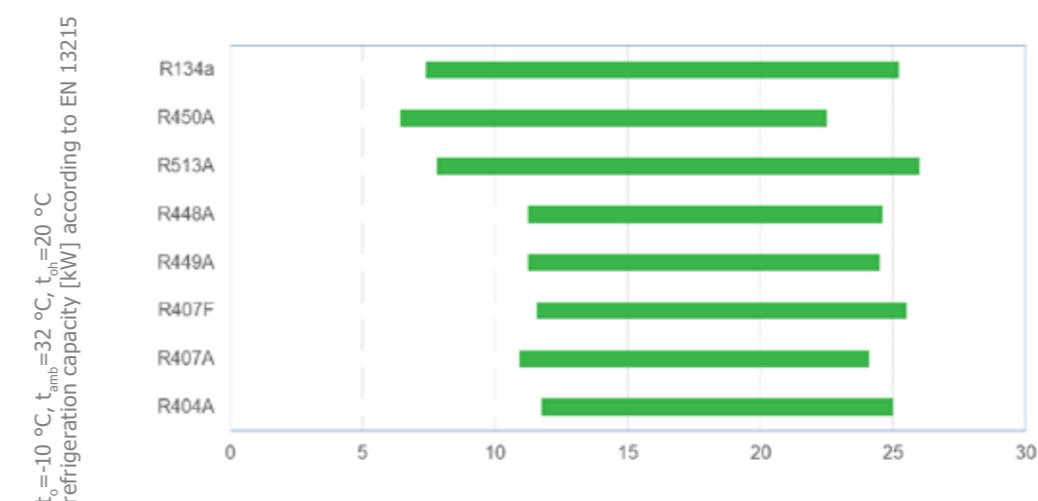


## EXTRAORDINARY OPTIONAL EQUIPMENT TO FULFILL YOUR DEMANDS

| ECOSTAR   |   | LHV5E/..       | LHV7E/.. |
|---|---|----------------|----------|
| AIR-COOLED CONDENSING UNITS<br>WITH ECOLINE VARISPEED COMPRESSORS |   |                |          |
| Warranty extension up to 5 years                                  | details see price list  | •              | •        |
| Temperature sensor  | for cold store temperature  | •              | •        |
| Check valve*  | in liquid line<br>- mounted   | •              | •        |
| Oil separator*  | with check valve in discharge line<br>- mounted   | •              | •        |
| RI system (refrigerant injection cooling)*                        | - mounted   | •              | •        |
| Condenser improved corrosion protection*                          | plastic coated fins or copper fins  | •              | •        |
| Sound insulation for compressor housing*                          | RI system (refrigerant injection cooling)<br>is mandatory   | •              | •        |
| Oil charge  | BSE55 (ester oil) for HFC and HFC/HFO refrigerants<br>- at high condensing temperatures<br>$t_c > 70^\circ\text{C}$ | ○              | ○        |
|   | B5.2: "Y" in compressor designation omitted   | ○              | ○        |
| Oil level monitoring OLC-K1<br>- opto-electronic                  | 230 V-1-50/60 Hz mounted  | • <sup>1</sup> | -        |
| Differential oil pressure switch Delta-PII                        | 115 .. 230 V-1-50/60 Hz mounted   | •              | •        |
| BITZER Digital Network  |   | •              | •        |

• = option available, ○ = option without extra charge, \* = retrofitting not possible, 1 = only for LHV5E/2DES-3.F1(Y)  
(Subject to change without notice)

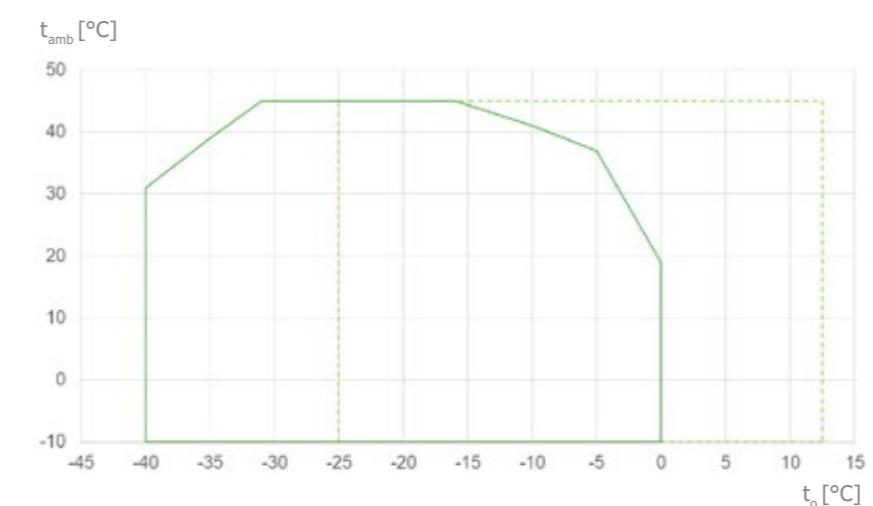
## APPLICATION RANGE



For further details  
please refer to  
BITZER Software



## APPLICATION LIMITS



LHV7E/4FE-5.F1Y 80Hz R448A/R449A  $t_{oh}=20^\circ\text{C}$   
LHV7E/4CE-9.F3Y 80 Hz R134a/R513A  $t_{oh}=20^\circ\text{C}$

$t_o$  Evaporating temperature [°C]  
 $t_{amb}$  Ambient temperature [°C]  
 $t_{oh}$  Suction gas temperature [°C]

## ASERCOM CERTIFIED PERFORMANCE DATA

The Association of European Refrigeration Component Manufacturers (ASERCOM) has implemented a procedure of certifying condensing units performance data.

The high standard of this certification is assured by  
 // plausibility checks of the data performed by experts  
 // regular random tests at independent institutes

These high efforts result in the fact that only a limited number of condensing units can be submitted. Due to this not all BITZER products are certified yet.

Performance data of condensing units which meet the strict requirements carry the label "ASERCOM certified performance". All certified condensing units and further information are listed on ASERCOM web site ([www.ASERCOM.org](http://www.ASERCOM.org)).



In the BITZER Software the appropriate condensing units are marked with this label.

## PERFORMANCE DATA

| REFRIGERATION CAPACITY Q <sub>o</sub> @ t <sub>amb</sub> 32 °C |                       |                |       |       |       |                       |                |
|--|-----------------------|----------------|-------|-------|-------|-----------------------|----------------|
|  | MT, -10 °C, mid-point |                |       |       |       | LT, -35 °C, mid-point |                |
|  | R404A                 | R448A<br>R449A | R513A | R450A | R134a | R404A                 | R448A<br>R449A |
| LHV5E/2DES-3.F1Y   | 11,77                 | 11,24          | 7,82  | 6,48  | 7,38  | 3,79                  | 3,16           |
| LHV5E/4FE-5.F1Y  | 14,92                 | 14,68          | 9,82  | 8,17  | 9,28  | 5,3                   | 4,42           |
| LHV5E/4EE-6.F1Y  | 17,36                 | 17,19          | 12,43 | 10,54 | 11,89 | 6,38                  | 5,39           |
| LHV7E/4FE-5.F1Y  | 16,17                 | 15,67          | 10,1  | 8,35  | 9,51  | 5,42                  | 4,53           |
| LHV7E/4EE-6.F1Y  | 19,17                 | 18,7           | 13,04 | 10,89 | 12,38 | 6,55                  | 5,55           |
| LHV7E/4DE-5.F1Y  |                       |                | 14,82 | 12,43 | 14,09 |                       |                |
| LHV7E/4CE-6.F1Y  |                       |                | 17,69 | 15,01 | 16,92 |                       |                |
| LHV7E/4DE-7.F3Y  | 21,6                  | 20,7           | 14,82 | 12,42 | 14,08 | 7,76                  | 6,21           |
| LHV7E/4CE-9.F3Y  | 25                    | 24,6           | 17,69 | 15,01 | 16,92 | 9,26                  | 8,06           |
| LHV7E/4VE-7.F3Y  |                       |                | 18,26 | 15,5  | 17,44 |                       |                |
| LHV7E/4TE-9.F3Y  |                       |                | 21,2  | 18,18 | 20,4  |                       |                |
| LHV7E/4PE-12.F3Y   |                       |                | 23    | 19,81 | 22,1  |                       |                |
| LHV7E/4NE-14.F3Y   |                       |                | 26    | 22,6  | 25,2  |                       |                |

| SEPR             |                      |                |       |       |       |                      |                |
|------------------|----------------------|----------------|-------|-------|-------|----------------------|----------------|
| SEPR             | MT, -10°C, mid-point |                |       |       |       | LT, -35°C, mid-point |                |
|                  | R404A                | R448A<br>R449A | R513A | R450A | R134a | R404A                | R448A<br>R449A |
| LHV5E/2DES-3.F1Y | 2,68                 | 2,57           | 2,88  | 2,83  | 2,88  | 1,65                 | 1,56           |
| LHV5E/4FE-5.F1Y  | 2,4                  | 2,35           | 2,73  | 2,68  | 2,72  | 1,53                 | 1,5            |
| LHV5E/4EE-6.F1Y  | 2,15                 | 2,14           | 2,65  | 2,66  | 2,68  | 1,53                 | 1,5            |
| LHV7E/4FE-5.F1Y  | 2,59                 | 2,51           | 2,8   | 2,78  | 2,81  | 1,61                 | 1,54           |
| LHV7E/4EE-6.F1Y  | 2,4                  | 2,36           | 2,75  | 2,73  | 2,76  | 1,58                 | 1,52           |
| LHV7E/4DE-5.F1Y  |                      |                | 2,7   | 2,68  | 2,71  |                      |                |
| LHV7E/4CE-6.F1Y  |                      |                | 2,57  | 2,59  | 2,61  |                      |                |
| LHV7E/4DE-7.F3Y  | 2,29                 | 2,27           | 2,67  | 2,64  | 2,68  | 1,57                 | 1,49           |
| LHV7E/4CE-9.F3Y  | 2,05                 | 2,05           | 2,57  | 2,59  | 2,61  | 1,55                 | 1,49           |
| LHV7E/4VE-7.F3Y  |                      |                | 2,55  | 2,54  | 2,58  |                      |                |
| LHV7E/4TE-9.F3Y  |                      |                | 2,46  | 2,47  | 2,48  |                      |                |
| LHV7E/4PE-12.F3Y |                      |                | 2,38  | 2,42  | 2,42  |                      |                |
| LHV7E/4NE-14.F3Y |                      |                | 2,23  | 2,31  | 2,28  |                      |                |

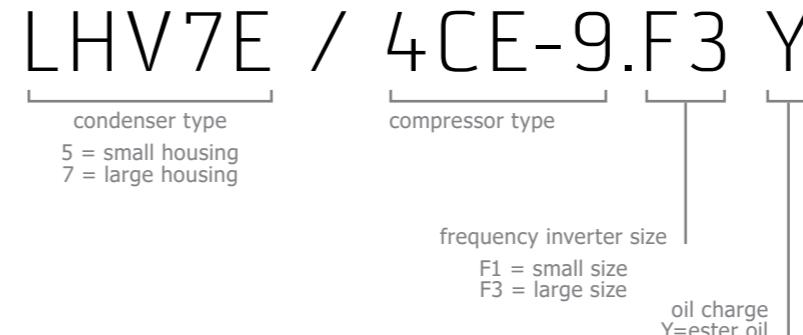
Tentative data

## BITZER CONDENSING UNITS

### COMPLYING WITH THE EU ECODESIGN REGULATION 2015/1095

|   |             |           |
|---|-------------|-----------|
| According to MEPS Tier-2, for more details please see BITZER brochure A-530-1 | COP         | SEPR      |
| MT (t <sub>o</sub> -10 °C) - refrigeration capacity                           | 0,2...≤5 kW | 5...50 kW |
| LT (t <sub>o</sub> -35 °C)- refrigeration capacity                            | 0,1...≤2 kW | 2...20 kW |

## EXPLANATION OF TYPE DESIGNATION



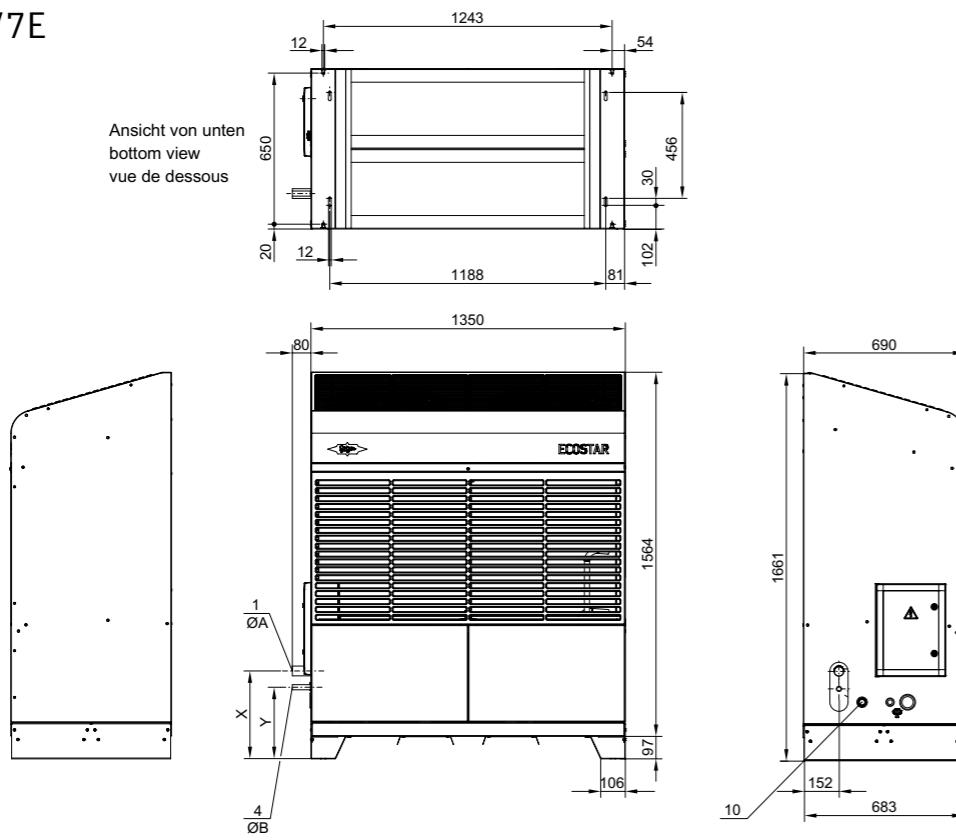
## TECHNICAL DATA

| Type             | weight in kg<br>(standard extent of delivery) | max fan power<br>in W | max condenser<br>air flow in m <sup>3</sup> /h | receiver volume<br>in dm <sup>3</sup> | max. operating<br>current in A | sound pressure<br>level* |
|------------------|---|-----------------------|--|---------------------------------------|--------------------------------|--------------------------|
| LHV5E/2DES-3.F1Y | 295   | 1 x 350               | 5200   | 21                                    | 16                             | 41,5                     |
| LHV5E/4FE-5.F1Y  | 312   | 1 x 350               | 5200   | 21                                    | 21                             | 42,5                     |
| LHV5E/4EE-6.F1Y  | 312   | 1 x 350               | 5200   | 21                                    | 23                             | 43                       |
| LHV7E/4FE-5.F1Y  | 330   | 2 x 350               | 10400  | 21                                    | 22                             | 43                       |
| LHV7E/4EE-6.F1Y  | 330   | 2 x 350               | 10400  | 21                                    | 24                             | 43,5                     |
| LHV7E/4DE-5.F1Y  | 330   | 2 x 350               | 10400  | 21                                    | 24                             | 47                       |
| LHV7E/4CE-6.F1Y  | 330   | 2 x 350               | 10400  | 21                                    | 24                             | 47,5                     |
| LHV7E/4DE-7.F3Y  | 330   | 2 x 350               | 10400  | 21                                    | 30                             | 47                       |
| LHV7E/4CE-9.F3Y  | 330   | 2 x 350               | 10400  | 21                                    | 36                             | 47,5                     |
| LHV7E/4VE-7.F3Y  | 390   | 2 x 350               | 10400  | 21                                    | 25                             | 47,5                     |
| LHV7E/4TE-9.F3Y  | 390   | 2 x 350               | 10400  | 21                                    | 28                             | 48                       |
| LHV7E/4PE-12.F3Y | 390   | 2 x 350               | 10400  | 21                                    | 32                             | 48,5                     |
| LHV7E/4NE-14.F3Y | 390   | 2 x 350               | 10400  | 21                                    | 36                             | 49,5                     |

\* = in dB(A) at t<sub>o</sub>-10 °C/t<sub>amb</sub>+32 °C 80 Hz at 10 m distance  
(Subject to change without notice)

## DIMENSIONS

### LHV5E/LHV7E



| Type             | Ø A |       | Ø B |      | X   | Y   |
|------------------|-----|-------|-----|------|-----|-----|
|                  | mm  | inch  | mm  | inch |     |     |
| LHV5E/2DES-3.F1Y | 22  | 7/8   | 16  | 5/8  | 372 | 310 |
| LHV5E/4FE-5.F1Y  | 28  | 1 1/8 | 16  | 5/8  | 375 | 310 |
| LHV5E/4EE-6.F1Y  | 28  | 1 1/8 | 16  | 5/8  | 375 | 310 |
| LHV7E/4FE-5.F1Y  | 28  | 1 1/8 | 16  | 5/8  | 375 | 310 |
| LHV7E/4EE-6.F1Y  | 28  | 1 1/8 | 16  | 5/8  | 375 | 310 |
| LHV7E/4DE-5.F1Y  | 35  | 1 3/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4CE-6F.1Y  | 35  | 1 3/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4DE-7.F3Y  | 35  | 1 3/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4CE-9.F3Y  | 35  | 1 3/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4VE-7.F3Y  | 42  | 1 5/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4TE-9.F3Y  | 42  | 1 5/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4PE-12.F3Y | 42  | 1 5/8 | 22  | 7/8  | 383 | 308 |
| LHV7E/4NE-14.F3Y | 42  | 1 5/8 | 22  | 7/8  | 383 | 308 |

**Connection positions:** 1= Suction gas line, 4= Refrigerant outlet, 10= Sight glass

Tentative data

## ACCESSORIES



### OIL SEPARATOR WITH CHECK VALVE KEEPES THE COMPRESSOR LUBRICATED

The right oil supply to the compressor at any time with the optional oil separator with check valve in the discharge line.

- // Optional accessory (no retrofit possible)
- // Available for whole ECOSTAR series



### CONDENSER WITH PLASTIC-COATED/COPPER FINS FOR IMPROVED CORROSION PROTECTION

For safe installation worldwide even in a challenging environment.

- // Optional accessory



### RI SYSTEM FOR LOW TEMPERATURE APPLICATION

- // Optional accessory
- // Refrigerant injection with solenoid valve
- // Required for optional sound insulation



### OIL LEVEL MONITORING/ DIFFERENTIAL OIL PRESSURE SWITCH FOR SAFE ECOSTAR OPERATION

- // Optional accessory
- // OLC-K1 for LHV5E/2DES-3.F1(Y)
- // Delta-PII for LHV5E/LHV7E



# ECOLITE

## ALWAYS THE RIGHT CHOICE!

WHETHER FOR PETROL STATIONS OR CORNER SHOPS – THE BITZER ECOLITE GUARANTEES EASY HANDLING AND A TIME-SAVING INSTALLATION



HFO  
READY



ECODESIGN  
CONFORM



BEST  
SOFTWARE



CONDENSING  
UNITS

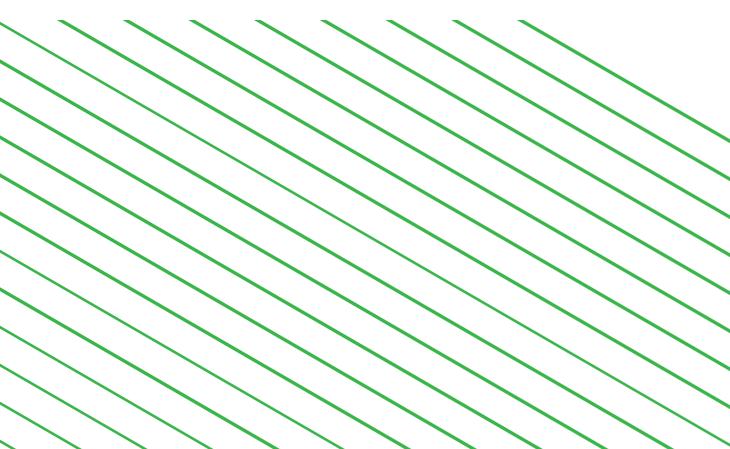
### VERSATILE APPLICATION POSSIBILITIES

- // Low and medium temperature applications are fully covered
- // Perfect adaptability to the system demand with VARISTEP as standard
- // Use in urban areas is easily possible thanks to the low sound level
- // Designed for all climate zones even in rural areas: even at high ambient temperatures up to 55°C, the cooling temperature remains constant
- // Heat recovery can be used to achieve the highest system efficiency



### THE RIGHT SOLUTION FOR YOUR APPLICATION

The advanced ECOLITE air-cooled condensing unit for commercial refrigeration fits perfectly with the well-proven standard and premium series from BITZER. It is the ideal solution for demanding customers who are looking for a sustainable, future-proof and easy-to-install plug-and-play concept product made of approved BITZER components. It is a perfect match for different applications, such as petrol stations, corner shops, rest stations, fast food restaurants and many more.



### FLEXIBILITY

The extensive standard equipment and the multitude of functions leave nothing to be desired. The units are ready for all common HFC refrigerants, including HFO blends and HFOs meaning they are future-proof. Furthermore, they fully comply with the EU Ecodesign Product Regulation 2015/1095.

### PETROL STATION



A perfect match: ECOLITE and petrol stations worldwide. Always connected with your unit and up to date thanks to the BITZER DIGITAL NETWORK.

### HORECA



The ECOLITE is the right choice for long pipe runs and varying cooling loads thanks to the oil return mode and integrated VARISTEP capacity regulation.

### CONVENIENCE STORE



Sustainability is our demand. With the integrated floating condensing pressure and possible heat recovery, we reach an outstanding level of efficiency and a low carbon footprint.

### PHARMA/LABS



With ECOLITE, certain temperature levels can be maintained precisely and constantly. In industry, this reliability, quality and precision is a must-have.

### SCALABLE PERFORMANCE ACCORDING TO YOUR NEEDS

### COLD STORAGE



Even challenging applications are no problem for the ECOLITE. We combine LT and MT within one unit to reach the highest flexibility for your demands.

# ALL-IN-ONE PACKAGE: PROVEN BITZER COMPONENTS

COMING  
SOON



## REDUCED LIFE CYCLE COSTS

HIGHEST EFFICIENCY IN CLASS



## CONVENIENT COMMISSIONING, OPERATION AND MONITORING

READY TO USE



## HIGHEST FLEXIBILITY

MULTIPLE REFRIGERANTS APPROVED  
FOR LT AND MT APPLICATIONS



## SUITABLE FOR ALL AREAS

LOW SOUND



Highly efficient BITZER ECOLINE compressors with mechanical capacity control combined with system-optimised condensers and speed-controlled fans make all seven types suitable for low and medium temperature applications as standard.



Due to its versatility and future-proof design, this new series is a state-of-the-art and affordable line of condensing units featuring the latest BITZER technology.

### EASY-TO-USE CONCEPT

Comprehensive standard equipment, easy access to all components and the plug-and-play concept offer convenient commissioning and integration into the system. The smart and user-friendly BITZER controller allows you to constantly monitor the parameters and change settings. Thanks to the BEST Software and/or BITZER DIGITAL NETWORK, everything is under control – everywhere and any time.

### RELIABLE BITZER COMPONENTS

The proven semi-hermetic ECOLINE reciprocating compressor is the heart of our ECOLITE. The solid and robust design combined with proven BITZER components and versatile software functions offer a high degree of reliability.

### SUSTAINABLE

Thanks to the large service door, all components are accessible and maintenance is made easy. In addition, the semi-hermetic design of the ECOLINE compressor makes repair possible, which increases the sustainability of the ECOLITE condensing unit by prolonging the operating lifetime. The option of heat recovery connections is certainly an additional plus for a small carbon footprint.

### ADAPTABILITY – CAPACITY CONTROL

The standard mechanical virtually stepless capacity control enables you to match the provided refrigeration capacity to the actual cooling demand. It prevents high switching frequency of the compressor, thereby ensuring more efficient operation of the system, which results in lower operation costs. The ECOLITE adapts automatically to system demands 365 days a year.

# ECOLITE: THE ADVANCED AIR-COOLED CONDENSING UNIT

## COMPREHENSIVE STANDARD EQUIPMENT

- // BITZER liquid receiver
- // Sight glass + filter dryer + ball valve
- // HP/LP cartridge pressure switches and transmitters
- // Oil heater
- // Suction, discharge and ambient temperature sensors
- // Sound insulation

## SPEED-CONTROLLED AC FANS

- // Floating condensing pressure for the highest efficiency
- // LHL3E: 1 fan, LHL5E: 2 fans, LHL7E: 4 fans

## ADDITIONAL SERVICE ACCESS POINT FOR LHL7E

## SYSTEM-OPTIMISED CONDENSER

- // Mini-channel condenser with high heat transfer rate and low refrigerant charge
- // proven design: copper tubes Ø 7 mm and aluminum fins

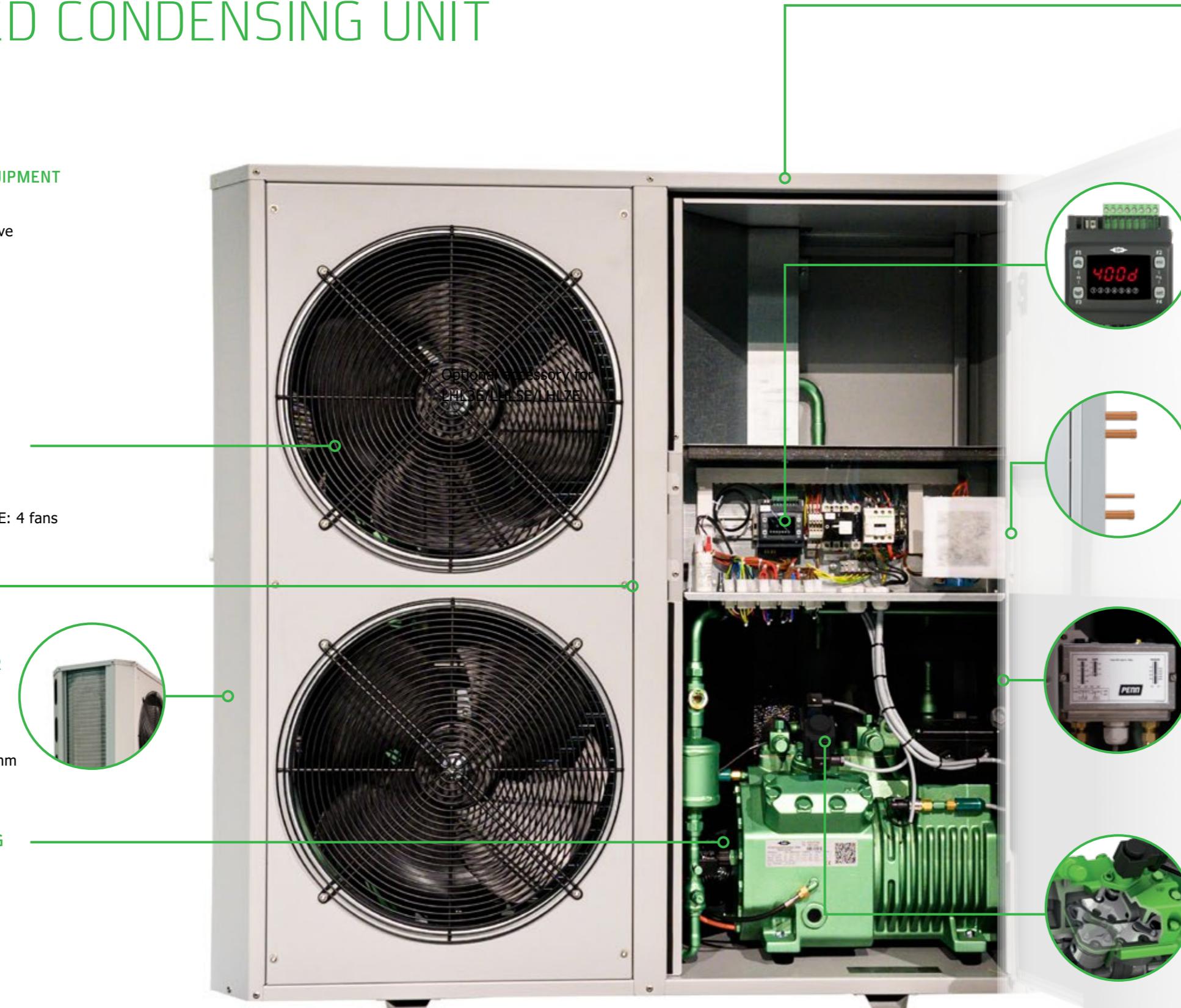
## ADDITIONAL EC FAN FOR COOLING OF COMPRESSOR COMPARTMENT

- // For reliable operation at demanding conditions

RECIPROCATING COMPRESSORS

HFO READY

BEST SOFTWARE



## SOUNDPROOF DESIGN

- // Optional accessory ex factory for LHL3E/LHL5E/LHL7E
- // The robust housing and compressor compartment including sound insulation is developed for maximum sound protection

## CONTROLLER WITH DISPLAY + PREWIRED SWITCHBOARD

- // Controller including dedicated software developed by BITZER
- // BEST Software connectivity
- // Approved for A2L refrigerants
- // Modbus RTU (RS485)

## HEAT RECOVERY CONNECTIONS

- // Ready-to-use connections with shut-off valve to manually close and open (LHL5E and LHL7E)

## LIQUID AND SUCTION LINE

- // Easily accessible, with all pipes on one side

## ADJUSTABLE HP/LP SWITCH

- // Optional accessory for LHL3E/LHL5E/LHL7E
- // Retrofit kit available
- // Standard cartridge pressure switches omitted

## BITZER ECOLINE COMPRESSOR WITH VARISTEP

- // Highly efficient BITZER ECOLINE compressor with VARISTEP capacity control from (10%) 50% to 100%

MECHATRONIC CAPACITY CONTROL

## BITZER CONDENSING UNIT: CONTROLLER FUNCTIONS

### OPERATION MODES

- // Evaporating temp. control
- // Room temp. control

### PUMP DOWN/OUT MODE

Standard = enabled

### OUTPUTS

e.g. fault alarm

### INPUTS

e.g. setpoint adjustment

### MODBUS



### VARISTEP CONTROL

- // 1x VARISTEP  
→ 50%–100% capacity modulation
- // 2x VARISTEP  
→ 10%–100% capacity modulation

### ALARM CODE VISUALISATION

Alarm memory for 20 alarms with timestamp

### EMERGENCY MODES

Transducers/sensors

### WINTER START

### OIL RETURN MODE

### FAN(S) SPEED CONTROLLED

AC condenser fan(s) and EC fan for compressor compartment

## EXTENT OF DELIVERY

### ECOLITE

AIR-COOLED CONDENSING UNITS WITH ECOLINE COMPRESSORS

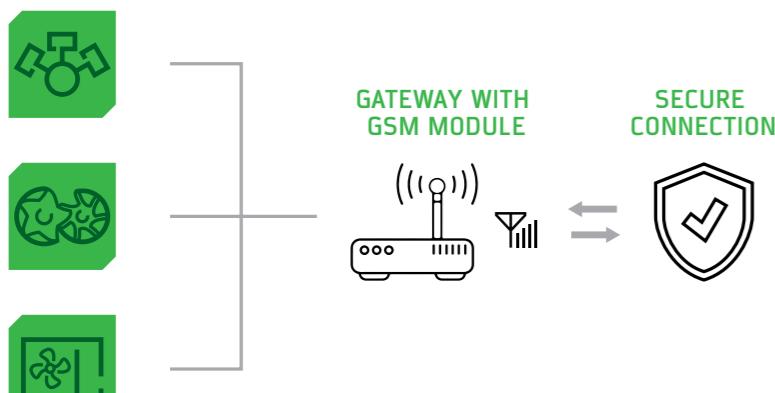
|  |   | LHL3E/.. | LHL5E/.. | LHL7E/.. | COMING SOON |
|--|---|----------|----------|----------|-------------|
| Semi-hermetic reciprocating compressor   | with capacity regulator CRII (1x)   | S        |          |          |             |
| Oil heater                               | with capacity regulator CRII (1x) and CRII prepared (1x)                                      |          | S        | S        |             |
| Air cooled condenser with fans           | - with 1 fan<br>- AC motor, speed controlled  | S        |          | S        |             |
|  | - with 2 fans<br>- AC motors, speed controlled  |          | S        |          |             |
|  | - with 4 fans<br>- AC motors, speed controlled  |          |          | S        |             |
| Fan for compressor compartment cooling*  | EC motor  | S        | S        | S        |             |
| Liquid receiver                          | - with shut-off valve<br>- with connection for pressure relief valve (LHL7E)                  | S        | S        | S        |             |
| Sight glass, filter drier and ball valve | in liquid line, LHL3E/LHL5E: screwed filter drier, LHL7E: brazed filter drier                 | S        | S        | S        |             |
| High and low pressure switch             | cartridge pressure switch not adjustable  | S        | S        | S        |             |
| Temperature sensor                       | - for suction gas temperature<br>- for discharge gas temperature<br>- for ambient temperature | S        | S        | S        |             |
| Pressure transmitters                    | for high and low pressure   | S        | S        | S        |             |
| Discharge line                           |   | S        | S        | S        |             |
| Unit controller                          | fully wired switch board  | S        | S        | S        |             |
| Complete piping and wiring               | insulated suction line, main switch and compressor contactor                                  | S        | S        | S        |             |
| Oil charge                               | BSE32 (ester oil) for HFC and HFC/HFO refrigerants<br>$t_c < 70^\circ\text{C}$                | S        | S        | S        |             |
| Weather protection housing               |   | S        | S        | S        |             |

S = extent of delivery, \* = Large application envelope - even for low temperature application no refrigerant injection needed  
(Subject to change without notice)

## BITZER DIGITAL NETWORK: ALL-ROUND VIEW OF THE HEART OF REFRIGERATION AND A/C SYSTEMS

This provides you with important product and application-related information on all the BITZER products, including, among others, data analyses and compressor operation reports.

### UP TO TEN BITZER PRODUCTS

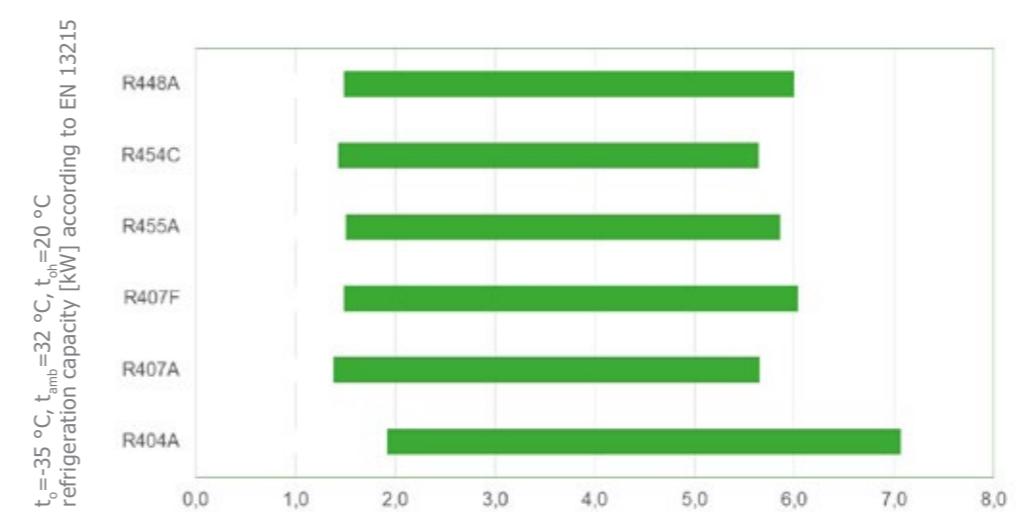
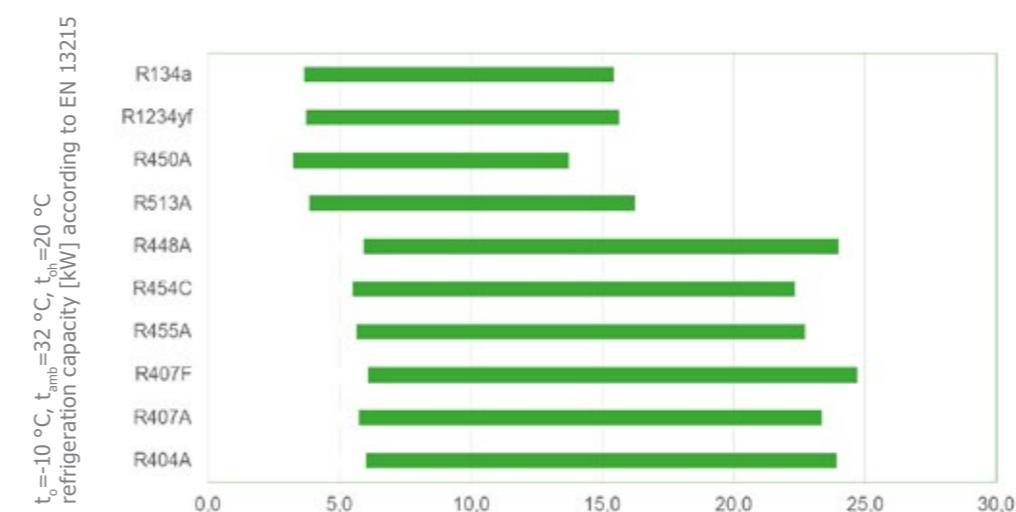


## EXTRAORDINARY OPTIONAL EQUIPMENT TO FULFILL YOUR DEMANDS

| ECOLITE  |  | LHL3E/.. | LHL5E/.. | LHL7E/.. | COMING SOON |
|--|--|----------|----------|----------|-------------|
| <b>AIR-COOLED CONDENSING UNITS WITH ECOLINE COMPRESSORS</b>                  |  |          |          |          |             |
| Warranty extension up to 5 years   | details see price list   | •        | •        | •        |             |
| Approval for A2L application   | - with release certification for A2L<br>- with access code to unlock released refrigerants in the controller (R1234ze(E)/yf, R454C, R455A)   | •        | •        | •        |             |
| Temperature sensor for cold room   |  | •        | •        | •        |             |
| Oil separator with check valve*  | mounted  | •        | •        | •        |             |
| Check valve*   | in liquid line<br>- mounted<br>- sight glasses and connection for pressure relief valve required   | •        | •        | •        |             |
| liquid receiver with sight glasses and connection for pressure relief valve* | - 2x sight glass for LHL3E and LHL5E<br>- 3x sight glass for LHL7E<br>- connection for pressure relief valve: standard for LHL7E   | •        | •        | •        |             |
| Condenser improved corrosion protection*                                     | plastic coated or copper fins  | •        | •        | •        |             |
| Heat recovery connections*   | piping only  |          | •        | •        |             |
| BEST converter (BITZER Electronic Service Tool)                              | interface converter device with cable kit  | •        | •        | •        |             |
| Oil charge   | BSE55 (ester oil) for HFC and HFC/HFO refrigerants<br>- at high condensing temperatures $t_c > 70^\circ\text{C}$<br>- for R1234ze(E) $t_c < 70^\circ\text{C}/t_0 < 15^\circ\text{C}^1$ | ○        | ○        | ○        |             |
|  | B5.2: "Y" in compressor designation omitted  | ○        | ○        | ○        |             |
| Oil level monitoring OLC-K1<br>- opto-electronic<br>- mounted ex-factory     | retrofitting possible<br>with kit part no. 34733491  | •        | •        |          |             |
| Differential oil pressure switch Delta-PII                                   | mounted  |          |          | •        |             |
| Second capacity regulator CRII<br>- mounted ex-factory                       | retrofitting possible<br>with kit part no. 30235550  |          | •        | •        |             |
| BITZER Digital Network   |  | •        | •        | •        |             |
| High pressure and low pressure switch<br>- mounted ex-factory                | adjustable, recommended for pressure relief valve<br>- replaces standard cartridge pressure switch<br>- retrofitting possible<br>with kit part no. 34732505                            | •        | •        | •        |             |
| Sound insulation for compressor compartment                                  | mounted  | •        | •        | •        |             |
| Special motor version  | - motor voltage 380V/60Hz (2D in star connection)<br>or<br>- 400V/60Hz (3D in Delta)   | ○        | ○        | ○        |             |

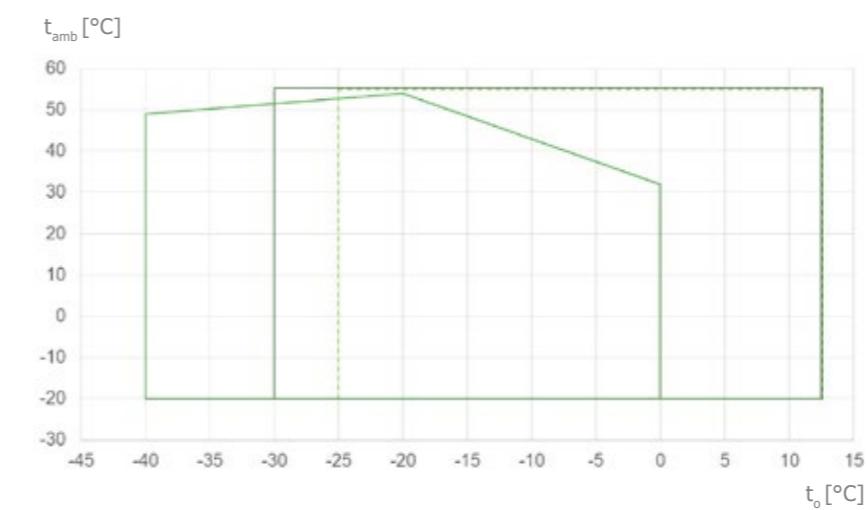
\*= option available, ○= option without extra charge, \*= retrofitting not possible, 1= for R1234ze(E)  $t_c > 70^\circ\text{C}/t_0 > 15^\circ\text{C}$  on request  
(Subject to change without notice)

## APPLICATION RANGE\*



\* Maximum refrigeration capacity [kW] for biggest model LHL7E/4NE-14Y (tentative data).

## APPLICATION LIMITS



LHL5E/4DES-5Y 50 Hz R134a/450A  $t_{\text{oh}}=20^\circ\text{C}$   
LHL7E/4NE-14Y 50 Hz R513A/R1234yf  $t_{\text{oh}}=20^\circ\text{C}$   
LHL5E/4FES-3Y 50 Hz R448A/449A/454C  $t_{\text{oh}}=20^\circ\text{C}$

For further details please refer to BITZER Software



$t_o$  Evaporating temperature [°C]  
 $t_{\text{amb}}$  Ambient temperature [°C]  
 $t_{\text{oh}}$  Suction gas temperature [°C]

## ASERCOM-CERTIFIED PERFORMANCE DATA

The Association of European Refrigeration Component Manufacturers (ASERCOM) has implemented a procedure of certifying condensing units performance data.

The high standard of this certification is assured by // plausibility checks of the data performed by experts // regular random tests at independent institutes

These high efforts result in the fact that only a limited number of condensing units can be submitted. Due to this not all BITZER products are certified yet.

Performance data of condensing units which meet the strict requirements carry the label "ASERCOM certified performance". All certified condensing units and further information are listed on ASERCOM web site ([www.ASERCOM.org](http://www.ASERCOM.org)).



In the BITZER Software the appropriate condensing units are marked with this label.

## PERFORMANCE DATA

| REFRIGERATION CAPACITY $Q_o$ @ $t_{amb}$ 32 °C |                       |       |       |         |       |       |       |                |                       |       |       |       |       |                |       |       |
|--|-----------------------|-------|-------|---------|-------|-------|-------|----------------|-----------------------|-------|-------|-------|-------|----------------|-------|-------|
|  | MT, -10 °C, mid-point |       |       |         |       |       |       |                | LT, -35 °C, mid-point |       |       |       |       |                |       |       |
|  | R134a                 | R450A | R513A | R1234yf | R404A | R407A | R407F | R448A<br>R449A | R454C                 | R455A | R404A | R407A | R407F | R448A<br>R449A | R454C | R455A |
| LHL3E/<br>2EES-2Y                              | 3,66                  | 3,24  | 3,88  | 3,74    | 6,02  | 5,73  | 6,08  | 5,92           | 5,49                  | 5,52  | 1,92  | 1,38  | 1,49  | 1,49           | 1,43  | 1,44  |
| LHL3E/<br>2DES-2Y                              | 4,32                  | 3,82  | 4,56  | 4,28    | 6,78  | 6,49  | 6,88  | 6,69           | 6,21                  | 6,23  | 2,24  | 1,66  | 1,79  | 1,78           | 1,7   | 1,69  |
| LHL3E/<br>2CES-3Y                              | 5,22                  | 4,63  | 5,5   | 5,29    | 8,17  | 7,89  | 8,35  | 8,12           | 7,54                  | 7,52  | 2,86  | 2,19  | 2,34  | 2,33           | 2,2   | 2,18  |
| LHL5E/<br>4FES-3Y                              | 5,76                  | 5,09  | 6,11  | 5,9     | 9,85  | 9,63  | 10,08 | 9,8            | 9,08                  | 9,16  | 3,29  | 2,55  | 2,63  | 2,6            | 2,47  | 2,53  |
| LHL5E/<br>4EES-4Y                              | 7,44                  | 6,58  | 7,84  | 7,53    | 11,96 | 11,48 | 12,16 | 11,82          | 10,97                 | 11,01 | 4,09  | 3,04  | 3,27  | 3,24           | 3,09  | 3,08  |
| LHL5E/<br>4DES-5Y                              | 8,47                  | 7,5   | 8,94  | 8,39    | 13,42 | 12,77 | 13,52 | 13,14          | 12,21                 | 12,2  | 4,67  | 3,44  | 3,7   | 3,67           | 3,48  | 3,44  |
| LHL5E/<br>4CES-6Y                              | 10,23                 | 9,08  | 10,75 | 10,35   | 15,83 | 15,46 | 16,36 | 15,88          | 14,77                 | 14,67 | 5,57  | 4,46  | 4,76  | 4,73           | 4,45  | 4,41  |
| LHL7E/<br>4VE-7Y                               | 11,46                 | 10,15 | 12,14 | 11,71   | 18,43 | 17,55 | 18,47 | 18,15          | 16,42                 | 16,79 | 5,78  | 4,65  | 5,01  | 5,03           | 4,46  | 4,6   |
| LHL7E/<br>4TE-9Y                               | 13,67                 | 12,12 | 14,43 | 13,91   | 21,58 | 20,83 | 21,71 | 21,26          | 19,34                 | 19,7  | 7,14  | 5,96  | 6,21  | 6,29           | 5,51  | 5,7   |
| LHL7E/<br>4PE-12Y                              | 15,32                 | 13,53 | 16,08 | 15,63   | 23,81 | 22,97 | 24,02 | 23,54          | 21,48                 | 21,7  | 7,69  | 6,3   | 6,6   | 6,7            | 5,97  | 6,11  |
| LHL7E/<br>4NE-14Y                              | 17,7                  | 15,76 | 18,62 | 17,97   | 27,12 | 26,25 | 27,51 | 26,99          | 24,66                 | 24,73 | 9,37  | 7,7   | 8,08  | 8,3            | 7,29  | 7,48  |

Tentative data

| SEPR // COP       |                       |       |       |         |       |       |       |                |       |       |       |                       |       |                |       |       |
|-------------------|-----------------------|-------|-------|---------|-------|-------|-------|----------------|-------|-------|-------|-----------------------|-------|----------------|-------|-------|
| COP               | MT, -10 °C, mid-point |       |       |         |       |       |       |                |       |       |       | LT, -35 °C, mid-point |       |                |       |       |
| SEPR              | R134a                 | R450A | R513A | R1234yf | R404A | R407A | R407F | R448A<br>R449A | R454C | R455A | R404A | R407A                 | R407F | R448A<br>R449A | R454C | R455A |
| LHL3E/<br>2EES-2Y | 2,59                  | 2,54  | 2,59  | 2,55    | 3,42  | 3,44  | 3,4   | 3,43           | 3,61  | 3,2   | 1,41  | 1,24                  | 1,27  | 1,27           | 1,3   | 1,23  |
| LHL3E/<br>2DES-2Y | 2,53                  | 2,5   | 2,53  | 2,49    | 3,21  | 3,26  | 3,2   | 3,24           | 3,42  | 3,01  | 1,93  | 1,26                  | 1,28  | 1,28           | 1,32  | 1,23  |
| LHL3E/<br>2CES-3Y | 3,5                   | 2,48  | 3,49  | 3,49    | 2,97  | 3,04  | 2,98  | 3,01           | 3,2   | 2,79  | 1,92  | 1,78                  | 1,79  | 1,81           | 1,85  | 1,74  |
| LHL5E/<br>4FES-3Y | 3,56                  | 3,47  | 3,61  | 3,6     | 3,48  | 3,48  | 3,45  | 3,48           | 3,61  | 3,25  | 1,87  | 1,69                  | 1,7   | 1,72           | 1,73  | 1,71  |
| LHL5E/<br>4EES-4Y | 3,73                  | 3,66  | 3,76  | 3,73    | 3,22  | 3,31  | 3,25  | 3,28           | 3,45  | 3,06  | 1,93  | 1,77                  | 1,79  | 1,81           | 1,82  | 1,76  |
| LHL5E/<br>4DES-5Y | 3,61                  | 3,58  | 3,61  | 3,62    | 3,06  | 3,18  | 3,12  | 3,15           | 3,34  | 2,94  | 1,92  | 1,79                  | 1,8   | 1,83           | 1,87  | 1,75  |
| LHL5E/<br>4CES-6Y | 3,49                  | 3,51  | 3,47  | 3,47    | 2,81  | 2,94  | 2,88  | 2,91           | 3,09  | 3,25  | 1,87  | 1,79                  | 1,8   | 1,82           | 1,86  | 1,73  |
| LHL7E/<br>4VE-7Y  | 3,67                  | 3,54  | 3,7   | 3,71    | 3,34  | 3,5   | 3,48  | 3,55           | 3,51  | 3,18  | 1,94  | 1,85                  | 1,88  | 1,88           | 1,82  | 1,81  |
| LHL7E/<br>4TE-9Y  | 3,66                  | 3,59  | 3,67  | 3,67    | 3,17  | 3,31  | 3,29  | 3,35           | 3,39  | 3,03  | 1,96  | 1,89                  | 1,91  | 1,91           | 1,86  | 1,82  |
| LHL7E/<br>4PE-12Y | 3,63                  | 3,61  | 3,64  | 3,63    | 3,09  | 3,23  | 3,2   | 3,25           | 3,33  | 2,98  | 1,97  | 1,89                  | 1,92  | 1,91           | 1,89  | 1,83  |
| LHL7E/<br>4NE-14Y | 3,56                  | 3,59  | 3,54  | 3,53    | 2,85  | 2,99  | 2,96  | 3,01           | 3,13  | 2,77  | 1,96  | 1,89                  | 1,92  | 1,92           | 1,9   | 1,81  |

## BITZER CONDENSING UNITS COMPLYING WITH THE EU ECODESIGN REGULATION 2015/1095

|   |             |           |
|---|-------------|-----------|
| According to MEPS Tier-2, for more details please see BITZER brochure A-530-1 | COP         | SEPR      |
| MT ( $t_o$ -10 °C) - refrigeration capacity                                   | 0,2...≤5 kW | 5...50 kW |
| LT ( $t_o$ -35 °C)- refrigeration capacity                                    | 0,1...≤2 kW | 2...20 kW |

Tentative data

## DIMENSIONS

### EXPLANATION OF TYPE DESIGNATION

LHL3E / 2DES-2Y

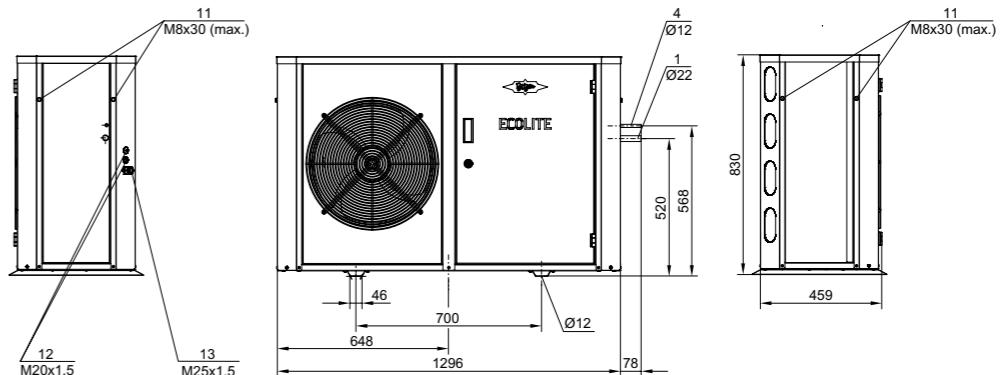
condenser type  
3 = small housing  
5 = medium housing  
7 = large housing  
compressor type  
oil charge  
Y=ester oil

### TECHNICAL DATA

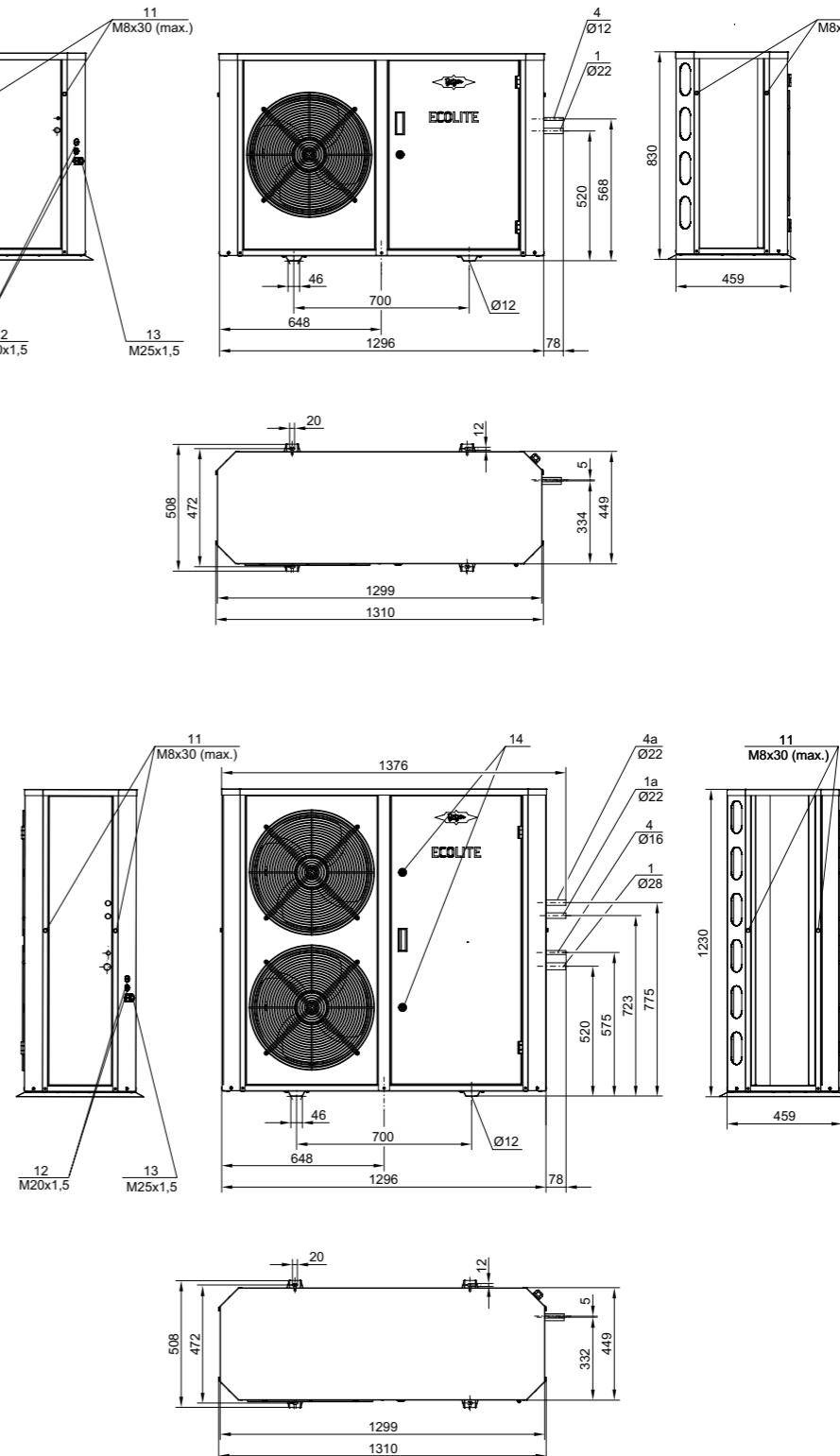
| Type          | weight in kg<br>(standard extent<br>of delivery) | max fan power<br>consumption in<br>kW | air flow con-<br>denser in m <sup>3</sup> /h | receiver volume<br>in dm <sup>3</sup> | max operating<br>current in A | sound pressure<br>level* |
|---------------|--|---------------------------------------|--|---------------------------------------|-------------------------------|--------------------------|
| LHL3E/2EES-2Y | 157  | 0,12                                  | 3000   | 7,8                                   | 6,6                           | 36,0                     |
| LHL3E/2DES-2Y | 157  | 0,12                                  | 3000   | 7,8                                   | 8,0                           | 36,0                     |
| LHL3E/2CES-3Y | 159  | 0,12                                  | 3000   | 7,8                                   | 9,7                           | 36,5                     |
| LHL5E/4FES-3Y | 210  | 0,24                                  | 6000   | 15                                    | 10,0                          | 37,0                     |
| LHL5E/4EES-4Y | 214  | 0,24                                  | 6000   | 15                                    | 12,8                          | 38,0                     |
| LHL5E/4DES-5Y | 216  | 0,24                                  | 6000   | 15                                    | 15,1                          | 38,5                     |
| LHL5E/4CES-6Y | 218  | 0,24                                  | 6000   | 15                                    | 18,3                          | 39,0                     |
| LHL7E/4VE-7Y  | 347  | 0,48                                  | 12000  | 25                                    | 17,6                          | 41,0                     |
| LHL7E/4TE-9Y  | 349  | 0,48                                  | 12000  | 25                                    | 20,9                          | 42,0                     |
| LHL7E/4PE-12Y | 352  | 0,48                                  | 12000  | 25                                    | 23,7                          | 43,0                     |
| LHL7E/4NE-14Y | 360  | 0,48                                  | 12000  | 25                                    | 27,6                          | 44,0                     |

\* = in dB(A) at -10/32 °C 50 Hz at 10 m distance for R513A  
(Subject to change without notice)

LHL3E



LHL5E



### CONNECTIONS

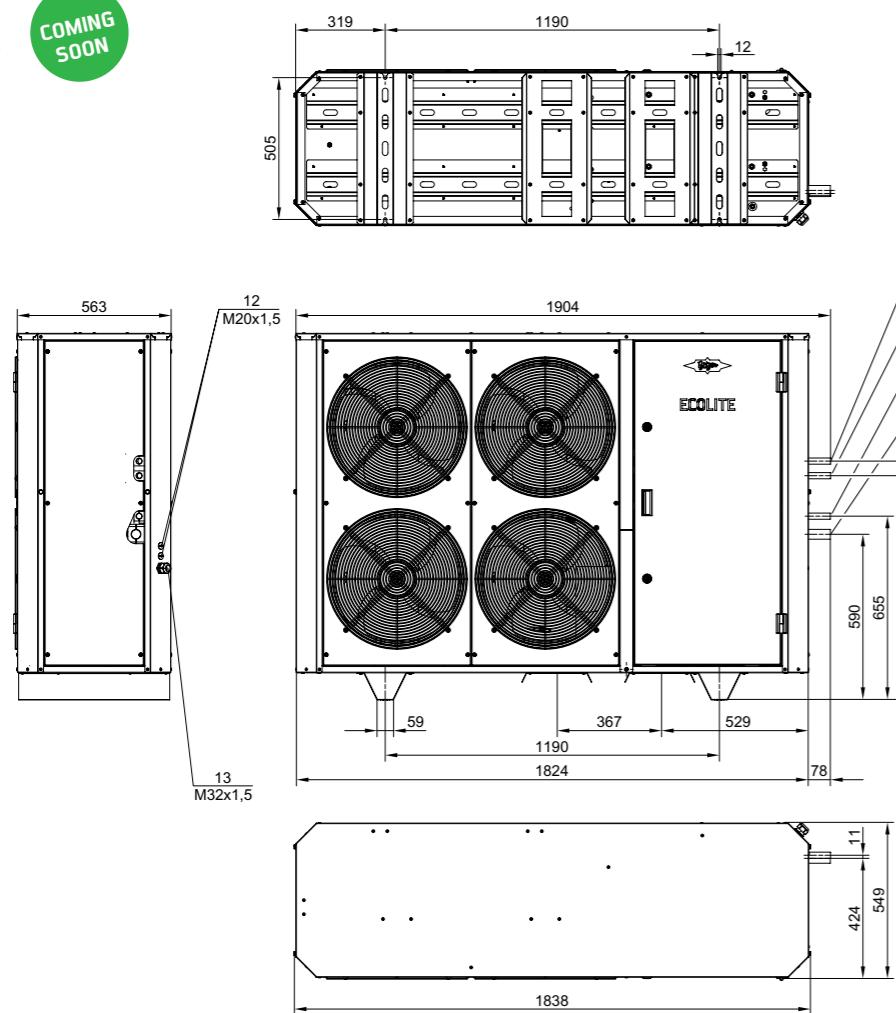
- 1 Refrigerant inlet (suction gas line), SL
- 1a Heat recovery inlet (optional)
- 4 Refrigerant outlet, DL
- 4a Heat recovery outlet (optional)
- 11 Load suspension points
- 12 Plug for screwed cable gland
- 13 Cable bushing (for cables 9–17mm)

Tentative data

## DIMENSIONS

LHL7E

COMING  
SOON

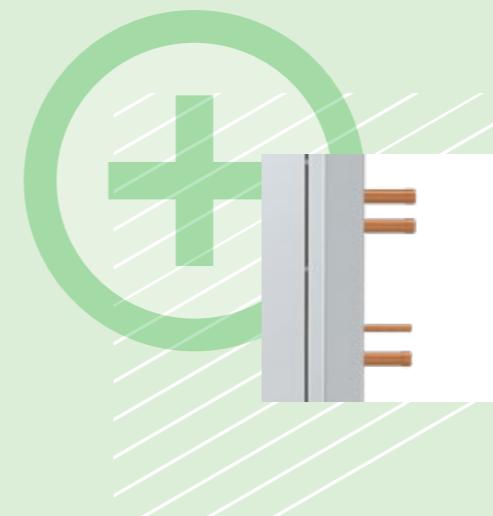


## CONNECTIONS

- 1 Refrigerant inlet (suction gas line), SL
- 1a Heat recovery inlet (optional)
- 4 Refrigerant outlet, DL
- 4a Heat recovery outlet (optional)
- 11 Load suspension points
- 12 Plug for screwed cable gland
- 13 Cable bushing (for cables 9–17mm)

Tentative data

## ACCESSORIES



### HEAT RECOVERY CONNECTION COMBINATION OF HEATING AND COOLING

Heat recovery: an easy next step towards energy saving and sustainability. With it, the system efficiency increases, while operating costs are minimised. The digital output for the heat recovery mode is integrated into the ECOLITE controller and is user-friendly due to the prepared piping. Flexible use of heat recovery according to system demands.

- // Optional accessory for LHL5E and LHL7E only
- // Shut-off valve inside the unit for manually closing and opening the heat recovery piping



### OIL SEPARATOR WITH CHECK VALVE DEMANDING APPLICATIONS ARE NO PROBLEM

No matter if there is a long pipe run or multiple evaporators, the right oil supply is provided to the compressor at all times.

- // Optional accessory for LHL3E, LHL5E and LHL7E (no retrofit possible)



### RECEIVER WITH SIGHT GLASSES, PRESSURE RELIEF VALVE CONNECTION AND CHECK VALVE FOR THE HIGHEST FLEXIBILITY

- // Optional accessory for LHL3E/LHL5E/LHL7E
- // Check valve in liquid line
- // Max. allowable pressure 32 bar



### ADJUSTABLE HP/LP SWITCH

The standard cartridge pressure switches can be replaced with adjustable HP/LP switches.

- // Optional accessory for LHL3E/LHL5E/LHL7E
- // Retrofit kit available

Images are for illustration purposes only

# LHF

## RELIABLE, EFFICIENT, MODULAR!

WHETHER FOR LOW OR MEDIUM TEMPERATURE APPLICATIONS OR HIGH AMBIENT TEMPERATURES – THE BITZER LHF SERIES WITH ITS MODULAR SYSTEM GUARANTEES HIGH FLEXIBILITY. THIS SERIES IS SPECIALLY DESIGNED AND MANUFACTURED BY BITZER ONLY FOR SOME MARKETS OUTSIDE THE EU.



HFO BLEND  
READY



COMMERCIAL  
REFRIGERATION



CONDENSING  
UNITS

### VERSATILE APPLICATION POSSIBILITIES

- // Modular construction in several extension levels
- // Fully customisable to meet customer demands
- // Wide variety of refrigerants – including low GWP refrigerants

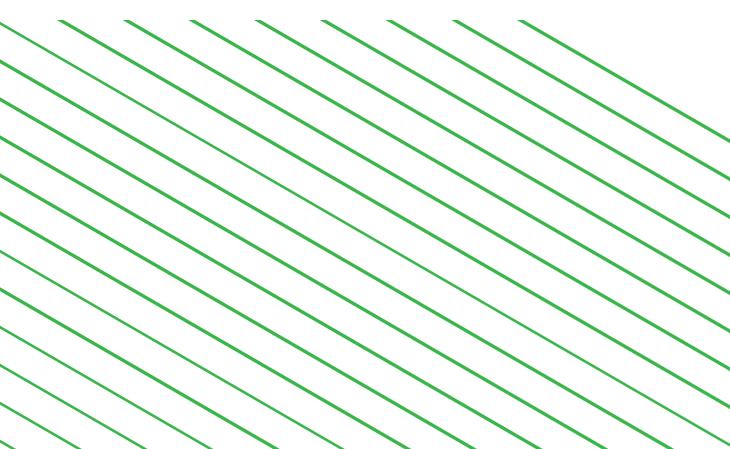
### MADE BY BITZER

The modular system of the LHF series manufactured by BITZER guarantees the highest level of quality and a clear warranty cover of the whole unit. The easy selection by the BITZER Software ensures the best product selection according to system requirements.

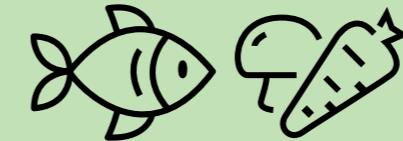


### THE RIGHT CHOICE FOR YOUR APPLICATION

The LHF air-cooled condensing unit is the perfect choice for markets outside the EU, where a fully customised unit is required. The series convinces with its reliable ECOLINE semi-hermetic compressor technology and the highly efficient, well-known and proven BITZER components. It's the ideal solution for customers who are looking for a flexible, reliable and easy-to-install product made by BITZER.



### FOOD PROCESSING



Fresh food like fish, meat or vegetables are delicious: the perfect storage temperature is easily ensured with the LHF series. With the flexible use of refrigerants like low GWP refrigerants, an even more healthy and sustainable lifestyle is easily maintained.

### PROCESS COOLING



The well-proven and robust LHF series offers reliability. Downtimes are reduced to a minimum. These are important factors for a safe and stable process.

### SCALABLE PERFORMANCE ACCORDING TO YOUR NEEDS

#### COLD CHAIN



You can rely on BITZER products throughout the whole cold chain.

#### HOSPITALITY



The LHF is the perfect fit for this segment with a wide variety of installation and system demands due to its high flexibility and adaptability.

#### RETAIL



The LHF series is ideal for systems with cold rooms and cabinets, even with multi-evaporators. The wide range of types allows perfect adaptation to system needs.

# MADE BY BITZER

## APPROVED WORLDWIDE



### EASY HANDLING

THANKS TO A HUGE OFFER OF  
FACTORY-FITTED OPTIONAL EQUIPMENT



### SOLID AND ROBUST PLATFORM

PROVEN AND WELL KNOWN  
IN THE MARKET



### FLEXIBLE SOLUTIONS

CONFIGURATION ACCORDING  
TO SYSTEM NEEDS



### HIGHLY RELIABLE WITH LOW OPERATING COSTS

SEMI-HERMETIC ECOLINE  
COMPRESSOR OFFERS THE HIGHEST  
EFFICIENCY AND RELIABILITY



Designed and made by BITZER only in specific BITZER factories, the LHF combines a classic, robust and proven design with the latest BITZER technologies and the flexibility to add a full spectrum of accessories including the control panel. This makes the LHF the perfect plug-and-play solution for specific markets and contractor needs.



Due to its versatility combined with a durable and proved design and the latest BITZER technology, this line of condensing units is future-proof and affordable.

#### RELIABLE BITZER COMPONENTS

The combination of the proven semi-hermetic ECOLINE compressor, BITZER liquid receiver and further high quality parts offers a high degree of reliability and performance.

#### SUSTAINABLE

The semi-hermetic design of the ECOLINE compressor enables maintenance and repairs, which increases the sustainability of the LHF condensing unit and the circular economy. Furthermore, all components are easily accessible for convenient commissioning and quick maintenance.

#### FULLY CUSTOMISABLE

The LHF condensing unit platform can be fully individualised by the customer. This also includes all the latest energy-efficient technologies from BITZER, which makes the LHF one of the most flexible solutions on the market. All components are factory-fitted and fully tested in the factory.

# LHF: THE AIR-COOLED CONDENSING UNIT

## CONTROL PANEL – PROVISION FOR ELECTRICAL COMPONENTS

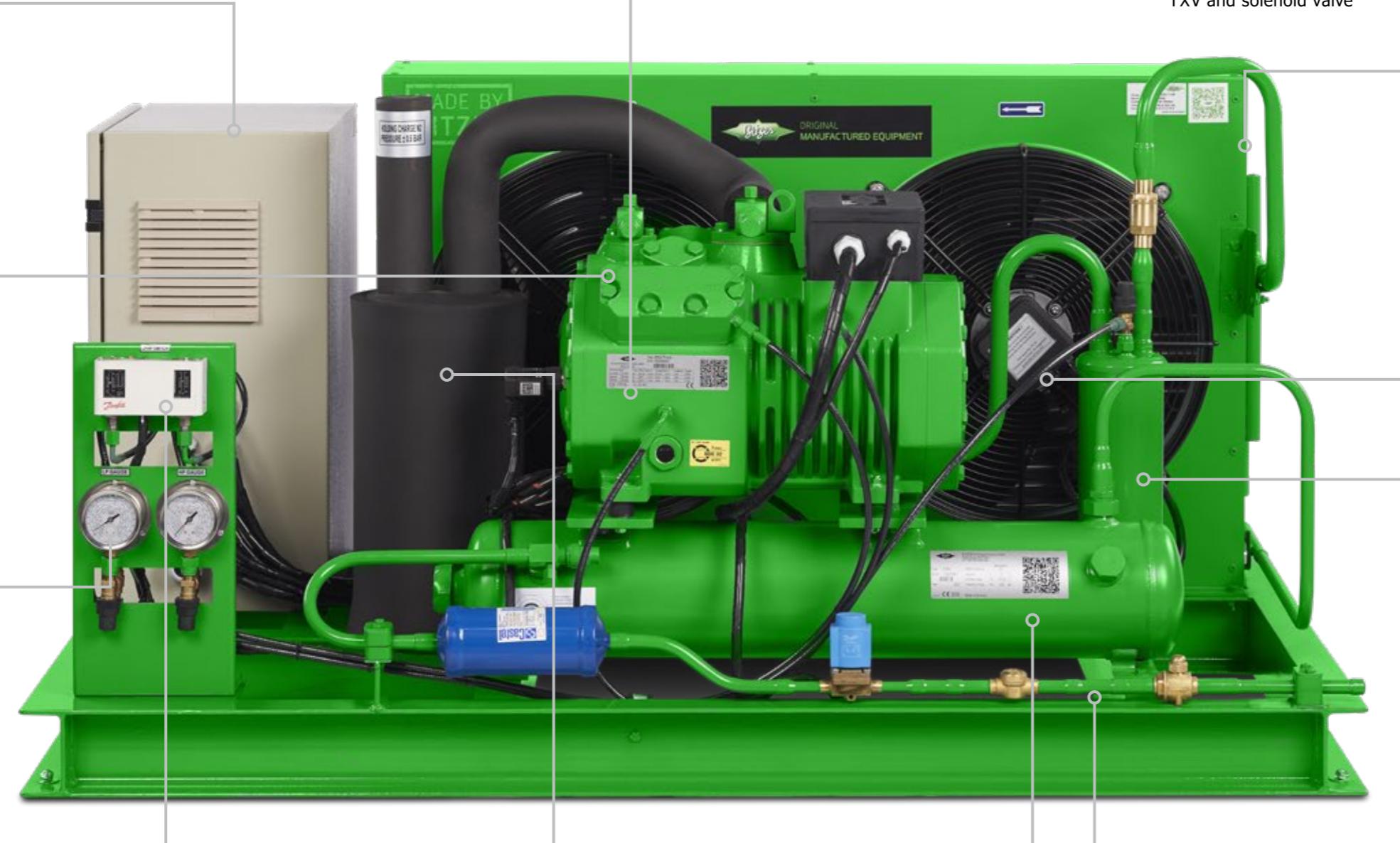
- // Mounted
- // Including all necessary electrical components and electrical control

## CAPACITY REGULATION

- // Highly efficient BITZER ECOLINE compressor
- // VARISTEP: CRII capacity control (10% only with CM-RC-01) 50%-100% (details on request)
- // BITZER VARIPACK frequency inverter

## GAUGES – HIGH + LOW PRESSURE

- // Mounted with shut off valves



RECIPROCATING COMPRESSORS

HFO BLEND READY

MECHATRONIC CAPACITY CONTROL

The product picture shows a fully equipped LHF unit. For the standard extent of delivery and optionally available equipment, please see the following pages.

\* Except LH265F – Ø 7mm copper tubes

## BITZER LHF CONDENSING UNIT: HIGH AMBIENT TEMPERATURE

**RELIABLE OPERATION**  
// At high ambient temperatures

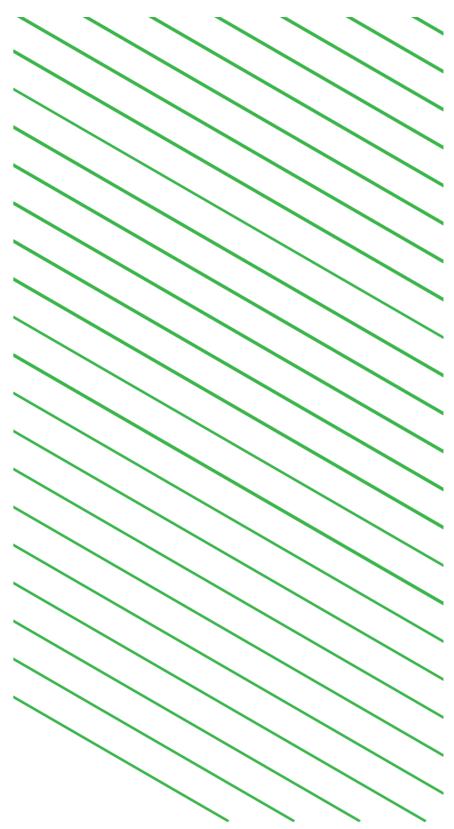
**HIGH REFRIGERATION CAPACITY**  
// 39 types with up to 126.8 m<sup>3</sup>/h  
// LH33F .. LH265F

**HIGHLY EFFICIENT ECOLINE COMPRESSORS**  
// Well-known and proven BITZER technology

**SYSTEM-OPTIMISED CONDENSER**  
// For best heat exchange

**ROBUST DESIGN AND COMPACT DIMENSIONS**  
// Small installation dimension at place of use

**EASY HANDLING AND COMMISSIONING**  
// Easy service thanks to directly accessible system components



## LHF WITH 2-STAGE COMPRESSORS: FOR LOW TEMPERATURE APPLICATIONS

The air-cooled condensing units with 2-stage compressors from BITZER are convincing thanks to a compressor design layout, made especially for low temperature applications. They are well combined with components like efficient condensers and fans. Furthermore, low GWP refrigerants are approved for increased sustainability.

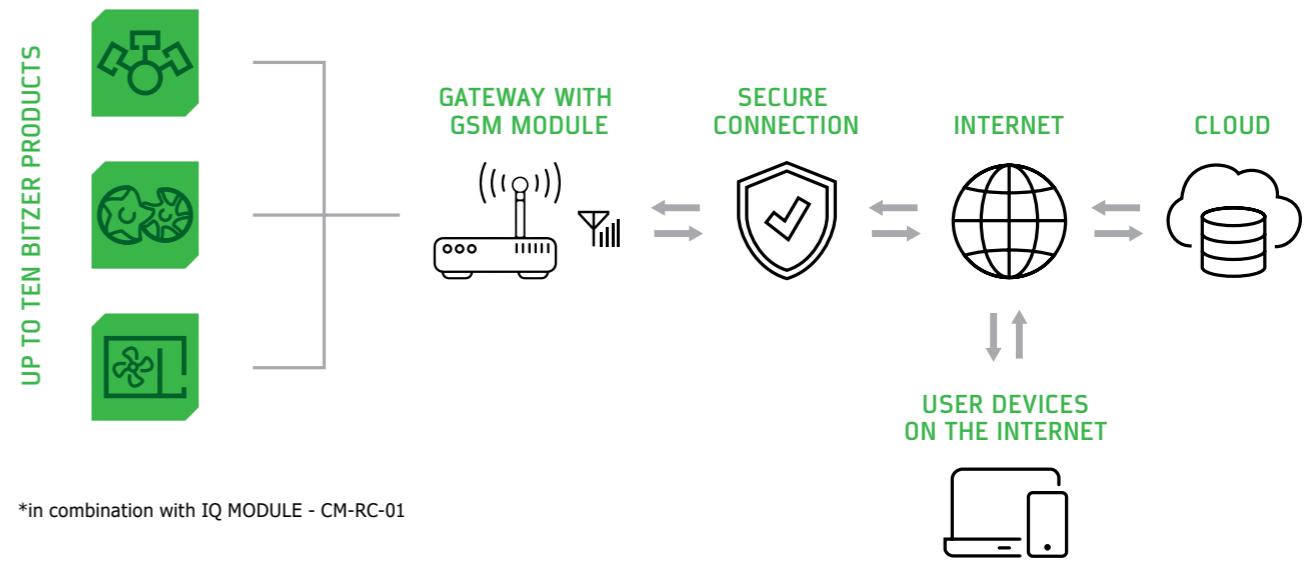
Eight types with displacement LP/HP up to 19.70 / 12.60 m<sup>3</sup>/h ... 101.10 / 50.50 m<sup>3</sup>/h 50 Hz

| Type             | Q <sub>0</sub> @ t <sub>0</sub> -45°C/ t <sub>amb</sub> +32 °C 50 Hz in kW |
|------------------|--|
|                  | R404A  |
| LH104F/S4T-5.2Y  | 4,04   |
| LH104F/S4N-8.2Y  | 5,71   |
| LH124F/S4G-12.2Y | 9,26   |
| LH135F/S6J-16.2Y | 13,24  |
| LH135F/S6H-20.2Y | 15,23  |
| LH135F/S6G-25.2Y | 17,33  |
| LH265F/S6G-25.2Y | 17,55  |
| LH265F/S6F-30.2Y | 20,8   |

Tentative data

## BITZER DIGITAL NETWORK: ALL ROUND VIEW OF THE HEART OF REFRIGERATION AND A/C SYSTEMS.

This provides you with important product and application-related information on all the BITZER products, including, among others, data analyses and compressor operation reports.\*



\*in combination with IQ MODULE - CM-RC-01

## EXTENT OF DELIVERY

| LHF – AIR COOLED CONDENSING UNIT<br>(INCLUDING HIGH AMBIENT TEMPERATURE TYPES) |  | LH33F/.. - LH84F/.. | LH104F/.. - LH124F/.. | LH135F/.. | LH265F/.. |
|--|--|---------------------|-----------------------|-----------|-----------|
| Semi-hermetic reciprocating compressor   | - ECOLINE compressors<br>- 2-stage compressors |                     |                       |           |           |
| Air cooled condenser   | with 1 AC Fan<br>(1 Phase Supply)              | S                   |                       |           |           |
|  | with 2 AC Fans<br>(1 Phase Supply)             |                     | S                     |           |           |
|  | with 2 AC Fans<br>(3 Phase Supply)             |                     |                       | S         |           |
| Crankcase heater   |  | S                   | S                     | S         | S         |
| Receiver with outlet isolation   | with shut-off valve                            | S                   | S                     | S         | S         |
| Condensing coil  |  | S                   | S                     | S         | S         |
| Fan assembly with protection guard   |  | S                   | S                     | S         | S         |
| Compressor mount   |  | S                   | S                     | S         | S         |
| Discharge line   |  | S                   | S                     | S         | S         |
| Liquid and suction line  |  | S                   | S                     | S         | S         |
| Mounted on base plate  |  | S                   | S                     | S         | S         |
| Provision for electrical components  |  | S                   | S                     | S         | S         |
| Protection charge  |  | S                   | S                     | S         | S         |

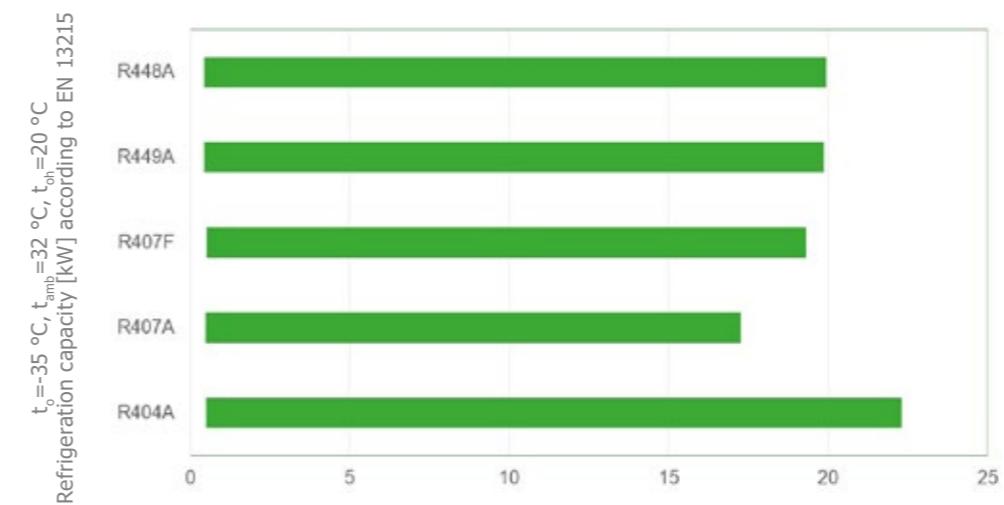
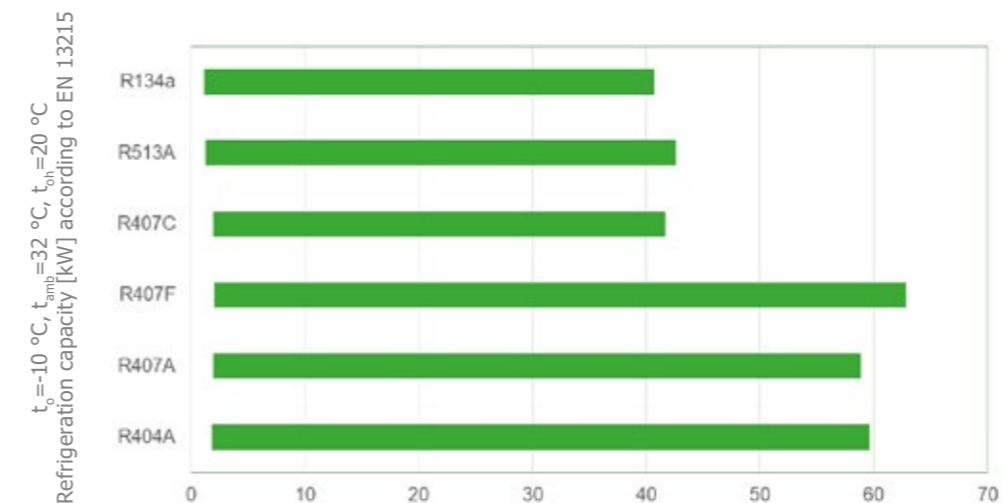
● = option available, S= extent of delivery (Subject to change without notice)

## EXTRAORDINARY OPTIONAL EQUIPMENT TO FULFIL YOUR DEMANDS

| LHF –<br>AIR COOLED CONDENSING UNIT<br>(INCLUDING HIGH AMBIENT<br>TEMPERATURE TYPES) |  | 2KES<br>..<br>2FES        | 2EES<br>..<br>2CES   | 4FES<br>..<br>4CES    | 4TES<br>..<br>4NES     | 4JE<br>..<br>4GE       | 6JE<br>..<br>6HE       | S4T<br>..<br>S4N       | S4G                    | S6J<br>..<br>S6G |
|--|--|---------------------------|----------------------|-----------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------|
|  |  | LH32F/..<br>-<br>LH44F/.. | LH44F/..<br>LH84F/.. | LH64F/..<br>LH114F/.. | LH104F/..<br>LH135F/.. | LH135F/..<br>LH265F/.. | LH135F/..<br>LH265F/.. | LH104F/..<br>LH124F/.. | LH124F/..<br>LH265F/.. |                  |
| Capacity regulator kit   | with coil  |                           |                      | •                     | •                      | •                      | •                      |                        |                        |                  |
| Oil level monitoring OLC-K1<br>· opto-electronic                                     | mounted  |                           |                      | •                     | •                      |                        |                        |                        |                        |                  |
| Differential oil pressure switch MP54  | mounted  |                           |                      |                       |                        | •                      | •                      | •                      | •                      | •                |
| Oil separator  | mounted internal float, oil charge return line                               | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Check valve  | integrated in discharge line   | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Oil filter and return sight glass  | integrated in oil return line  | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Vibration eliminator   | integrated in discharge line   | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Suction accumulator  | mounted  | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Gauges - High & Low Pressure, adjustable   | mounted with shut offs   | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| High and low pressure switch   | mounted  | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Liquid line filter (demountable on request), sight glass, moisture indicator         | mounted  | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Solenoid valve   | mounted on liquid line   | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Shut off valve additional, after liquid filter                                       | mounted on liquid line   | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Terminal junction box  | IP65   | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| Control panel  | mounted inclusive all necessary electrical components and electrical control | •                         | •                    | •                     | •                      | •                      | •                      | •                      | •                      | •                |
| VARIPACK frequency inverter  |  | Available upon request    |                      |                       |                        |                        |                        |                        |                        |                  |
| CM-RC-01   | integration with CRII (VARISTEP)   |                           |                      |                       |                        |                        |                        |                        |                        |                  |
| Liquid subcooler   | mounted complete with TXV and solenoid valve                                 |                           |                      |                       |                        | •                      | •                      | •                      |                        |                  |

•= option available, S= extent of delivery, \*except types with CE1 .. CE2 compressor  
(Subject to change without notice)

## APPLICATION RANGE

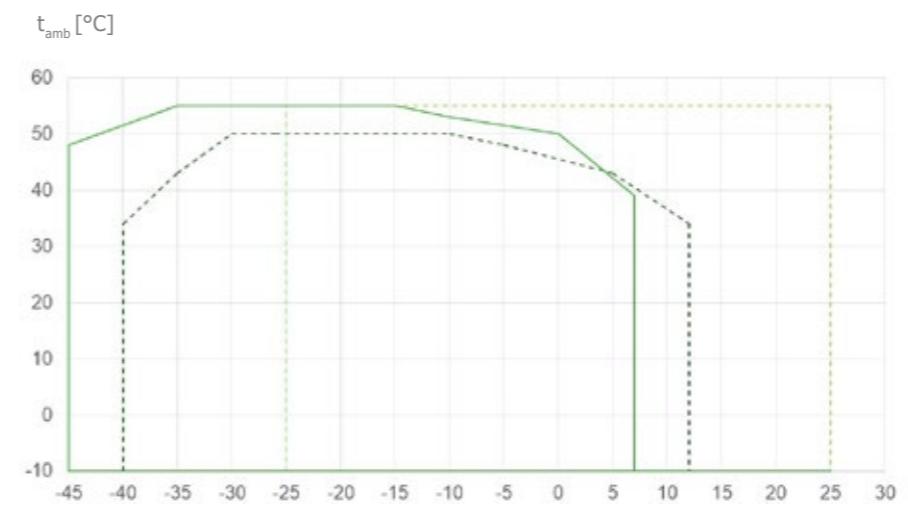


For further details  
please refer to  
BITZER Software



Scan for  
additional  
information

## APPLICATION LIMITS



LH135F/4PES-15Y 50Hz R407A t<sub>oh</sub> = 20°C  
LH135F/4PES-15Y 50Hz R404A t<sub>oh</sub> = 20°C  
LH84F/FES-5Y 50Hz R134a/R513A t<sub>oh</sub> = 20°C

## PERFORMANCE DATA

| Type (standard) | refrigeration capacity Q <sub>o</sub><br>MT t <sub>o</sub> -10/t <sub>amb</sub> 32 °C R513A | refrigeration capacity Q <sub>o</sub><br>LT t <sub>o</sub> -35/t <sub>amb</sub> 32 °C mid point R448A |
|-----------------|---|---|
| LH32F/2KES-05Y  | 1,13  | 0,51  |
| LH32F/2JES-07Y  | 1,39  | 0,73  |
| LH33F/2HES-1Y   | 1,98  | 0,98  |
| LH33F/2HES-2Y   | 1,98  | 1   |
| LH33F/2GES-2Y   | 2,3   | 1,18  |
| LH44F/2GES-2Y   | 2,39  | 1,23  |
| LH44F/2FES-2Y   | 2,83  | 1,47  |
| LH44F/2FES-3Y   | 2,91  | 1,46  |
| LH44F/2EES-2Y   | 3,49  | 1,86  |
| LH53F/2DES-2Y   | 4,21  | 2,22  |
| LH64F/2EES-3Y   | 3,8   | 2,02  |
| LH64F/2DES-3Y   | 4,49  | 2,36  |
| LH64F/2CES-3Y   | 5,45  | 3,03  |
| LH64F/4FES-3Y   | 5,62  | 3,24  |
| LH64F/4EES-4Y   | 7,18  | 3,99  |
| LH84F/2CES-4Y   | 5,61  | 3,12  |
| LH84F/4FES-5Y   | 5,81  | 3,34  |
| LH84F/4EES-6Y   | 7,5   | 4,03  |
| LH84F/4DES-5Y   | 8,52  | 4,73  |
| LH84F/4CES-6Y   | 10,26   | 5,62  |
| LH104F/4DES-7Y  | 8,75  | 4,85  |
| LH104F/4TES-9Y  | 13,05   | 6,82  |
| LH114F/4CES-9Y  | 10,76   | 5,88  |
| LH114F/4TES-12Y | 13,05   | 6,93  |
| LH114F/4PES-12Y | 14,75   | 7,44  |
| LH124F/4NES-14Y | 17,75   | 9,37  |
| LH135F/4PES-15Y | 15,64   | 7,9   |
| LH135F/4NES-20Y | 18,5  | 9,83  |
| LH135F/4JE-15Y  | 21,3  | 11,61   |
| LH135F/4JE-22Y  | 20,8  | 10,92   |
| LH135F/4HE-18Y  | 24,7  | 13,68   |
| LH135F/4HE-25Y  | 24,3  | 13,15   |
| LH135F/4GE-23Y  | 27,3  | 15,97   |
| LH135F/6JE-25Y  | 29,4  | 16,44   |
| LH135F/6HE-28Y  | 34  | 19,16   |
| LH265F/4JE-15Y  | 23,3  | 10,41   |
| LH265F/4JE-22Y  | 22,9  | 8,89  |
| LH265F/4HE-18Y  | 27,2  | 12,63   |
| LH265F/4GE-23Y  | 30,2  | 15,1  |
| LH265F/4GE-30Y  | 30,7  | 14,11   |
| LH265F/4FE-28Y  | 36,1  | 17,77   |
| LH265F/4FE-35Y  | 35,3  | 17,37   |
| LH265F/6JE-25Y  | 32,8  | 15,5  |
| LH265F/6HE-28Y  | 37,9  | 18,16   |
| LH265F/6HE-35Y  | 37,3  | 17,29   |
| LH265F/6GE-34Y  | 42,7  | 22,3  |

## EXPLANATION OF TYPE DESIGNATION

LH44F / 2GES-2 Y-40S

condenser type      compressor type      motor code

flexible      oil charge  
Y=ester oil

## TECHNICAL DATA

| STANDARD TYPES FOR MEDIUM AMBIENT TEMPERATURE |  |                                   |   |                                       |                                |  |
|---|--|-----------------------------------|---|---------------------------------------|--------------------------------|--|
| Type  | weight in kg<br>(standard extent<br>of delivery) | max fan power in<br>W at 50/60 Hz | max condenser<br>air flow in m <sup>3</sup> /h<br>at 50/60 Hz | receiver volume<br>in dm <sup>3</sup> | max. operating<br>current in A | sound pressure<br>level at -10/32 °C<br>50 Hz at 1 m in<br>dB(A) |
| LH32F/2KES-05Y                                | 70   | 120/158                           | 1710/1835   | 3                                     | 3,4                            | 65,5   |
| LH32F/2JES-07Y                                | 70   | 120/158                           | 1710/1835   | 3                                     | 4,3                            | 65,5   |
| LH33F/2HES-1Y                                 | 71   | 120/158                           | 1710/1835   | 3                                     | 4,4                            | 65   |
| LH33F/2HES-2Y                                 | 73   | 120/158                           | 1710/1835   | 3                                     | 5,1                            | 65   |
| LH33F/2GES-2Y                                 | 73   | 120/158                           | 1710/1835   | 3                                     | 5,6                            | 65   |
| LH44F/2GES-2Y                                 | 81   | 125/175                           | 1840/2070   | 5,6                                   | 5,6                            | 65,5   |
| LH44F/2FES-2Y                                 | 80   | 125/175                           | 1840/2070   | 5,6                                   | 5,9                            | 65,5   |
| LH44F/2FES-3Y                                 | 81   | 125/175                           | 1840/2070   | 5,6                                   | 6,7                            | 65,5   |
| LH44F/2EES-2Y                                 | 98   | 125/175                           | 1840/2070   | 5,6                                   | 6,6                            | 66   |
| LH53F/2DES-2Y                                 | 114  | 194/303                           | 2528/2880   | 5,6                                   | 8,4                            | 68,5   |
| LH64F/2EES-3Y                                 | 130  | 301/451                           | 3884/4401   | 7,8                                   | 9                              | 71,5   |
| LH64F/2DES-3Y                                 | 130  | 301/451                           | 3884/4401   | 7,8                                   | 10,1                           | 71,5   |
| LH64F/2CES-3Y                                 | 129  | 301/451                           | 3884/4401   | 7,8                                   | 10,6                           | 71,5   |
| LH64F/4FES-3Y                                 | 140  | 301/451                           | 3884/4401   | 7,8                                   | 11                             | 71,5   |
| LH64F/4EES-4Y                                 | 142  | 301/451                           | 3884/4401   | 7,8                                   | 13,7                           | 71,5   |
| LH84F/2CES-4Y                                 | 136  | 485/603                           | 9100/10494  | 13                                    | 13,1                           | 73   |
| LH84F/4FES-5Y                                 | 152  | 485/603                           | 9100/10494  | 13                                    | 13,9                           | 73   |
| LH84F/4EES-6Y                                 | 151  | 485/603                           | 9100/10494  | 13                                    | 16,7                           | 73   |
| LH84F/4DES-5Y                                 | 153  | 485/603                           | 9100/10494  | 13                                    | 17,6                           | 73,5   |
| LH84F/4ACES-6Y                                | 177  | 485/603                           | 9100/10494  | 13                                    | 20,8                           | 73,5   |
| LH104F/4DES-7Y                                | 200  | 2 x 316/469                       | 7248/8212   | 15                                    | 18                             | 74   |
| LH104F/4TES-9Y                                | 248  | 2 x 316/469                       | 7248/8212   | 15                                    | 21,4                           | 74,5   |
| LH114F/4CES-9Y                                | 217  | 2 x 301/445                       | 7804/8904   | 15                                    | 21,7                           | 73,4   |
| LH114F/4TES-12Y                               | 270  | 2 x 301/445                       | 7804/8904   | 15                                    | 26,6                           | 74   |
| LH114F/4PES-12Y                               | 268  | 2 x 301/445                       | 7804/8904   | 15                                    | 24,2                           | 74,5   |
| LH124F/4NES-14Y                               | 307  | 2 x 483/593                       | 9100/10494  | 30                                    | 29,7                           | 76,5   |
| LH135F/4PES-15Y                               | 331  | 2 x 750/1050                      | 12650/13900   | 30                                    | 31,5                           | 81   |
| LH135F/4NES-20Y                               | 334  | 2 x 750/1050                      | 12650/13900   | 30                                    | 36,5                           | 81   |
| LH135F/4JE-15Y                                | 360  | 2 x 750/1050                      | 12650/13900   | 30                                    | 34,1                           | 81   |
| LH135F/4JE-22Y                                | 371  | 2 x 750/1050                      | 12650/13900   | 30                                    | 40,5                           | 81   |
| LH135F/4HE-18Y                                | 364  | 2 x 750/1050                      | 12650/13900   | 30                                    | 40                             | 81   |
| LH135F/4HE-25Y                                | 384  | 2 x 750/1050                      | 12650/13900   | 30                                    | 47,3                           | 81   |
| LH135F/4GE-23Y                                | 373  | 2 x 750/1050                      | 12650/13900   | 30                                    | 47,2                           | 81,5   |
| LH135F/6JE-25Y                                | 394  | 2 x 750/1050                      | 12650/13900   | 30                                    | 49,7                           | 81,5   |
| LH135F/6HE-28Y                                | 405  | 2 x 750/1050                      | 12650/13900   | 30                                    | 56,5                           | 81,5   |

Tentative data

Tentative data

## TECHNICAL DATA

| HIGH AMBIENT TEMPERATURE |   |                                |  |                        |                             |  |
|--------------------------|---|--------------------------------|--|------------------------|-----------------------------|--|
| Technical data           | weight in kg<br>(standard extent of delivery) | max fan power in W at 50/60 Hz | max condenser air flow in m³/h at 50/60 Hz | receiver volume in dm³ | max. operating current in A | sound pressure level at -10/32°C 50 Hz at 1 m in dB(A) |
| LH33F/2KES-05Y           | 71  | 120/158                        | 1710/1835                                  | 3                      | 3,4                         | 65   |
| LH33F/2JES-07Y           | 71  | 120/158                        | 1710/1835                                  | 3                      | 4,3                         | 65   |
| LH44F/2HES-1Y            | 80  | 125/175                        | 1840/2070                                  | 5,6                    | 4,4                         | 65,5   |
| LH44F/2HES-2Y            | 81  | 125/175                        | 1840/2070                                  | 5,6                    | 5,1                         | 65,5   |
| LH53F/2GES-2Y            | 92  | 194/303                        | 2528/2880                                  | 5,6                    | 5,8                         | 68,5   |
| LH64F/2FES-2Y            | 104   | 301/451                        | 3884/4401                                  | 7,8                    | 7,1                         | 71,5   |
| LH64F/2EES-2Y            | 127   | 301/451                        | 3884/4401                                  | 7,8                    | 7,8                         | 71,5   |
| LH64F/2DES-2Y            | 127   | 301/451                        | 3884/4401                                  | 7,8                    | 9,3                         | 71,5   |
| LH84F/2CES-3Y            | 136   | 485/603                        | 9100/10494                                 | 13                     | 12,4                        | 73   |
| LH84F/4FES-3Y            | 148   | 485/603                        | 9100/10494                                 | 13                     | 12,8                        | 73   |
| LH104F/2DES-3Y           | 182,5   | 2 x 316/469                    | 7248/8212                                  | 15                     | 10,4                        | 73,5   |
| LH104F/2CES-4Y           | 182   | 2 x 316/469                    | 7248/8212                                  | 15                     | 11,8                        | 73,5   |
| LH104F/4EES-4Y           | 196   | 2 x 316/469                    | 7248/8212                                  | 15                     | 14                          | 74   |
| LH104F/4EES-6Y           | 198   | 2 x 316/469                    | 7248/8212                                  | 15                     | 15,4                        | 74   |
| LH114F/4FES-5Y           | 212   | 2 x 301/445                    | 7804/8904                                  | 15                     | 12,6                        | 73,5   |
| LH114F/4DES-5Y           | 212   | 2 x 301/445                    | 7804/8904                                  | 15                     | 16,3                        | 74   |
| LH114F/4DES-7Y           | 215   | 2 x 301/445                    | 7804/8904                                  | 15                     | 18,3                        | 74   |
| LH124F/4CES-6Y           | 254   | 2 x 483/593                    | 9100/10494                                 | 30                     | 21,1                        | 75,5   |
| LH124F/4CES-9Y           | 254   | 2 x 483/593                    | 9100/10494                                 | 30                     | 23,6                        | 75,5   |
| LH124F/4TES-9Y           | 300   | 2 x 483/593                    | 9100/10494                                 | 30                     | 23,3                        | 75,5   |
| LH124F/4TES-12Y          | 307   | 2 x 483/593                    | 9100/10494                                 | 30                     | 28,5                        | 75,5   |
| LH135F/4PES-12Y          | 323   | 2 x 750/1050                   | 12650/13900                                | 30                     | 26,4                        | 81   |
| LH135F/4NES-14Y          | 325   | 2 x 750/1050                   | 12650/13900                                | 30                     | 30,3                        | 81   |
| LH265F/4JE-15Y           | 551   | 2 x 760                        | 26000                                      | 39                     | 33                          | on request   |
| LH265F/4JE-22Y           | 582   | 2 x 760                        | 26000                                      | 39                     | 39,5                        | on request   |
| LH265F/4HE-18Y           | 555   | 2 x 760                        | 26000                                      | 39                     | 39                          | on request   |
| LH265F/4HE-25Y           | 575   | 2 x 760                        | 26000                                      | 39                     | 46,2                        | on request   |
| LH265F/4GE-23Y           | 564   | 2 x 760                        | 26000                                      | 39                     | 46,2                        | on request   |
| LH265F/4GE-30Y           | 578   | 2 x 760                        | 26000                                      | 39                     | 53,5                        | on request   |
| LH265F/4FE-28Y           | 579   | 2 x 760                        | 26000                                      | 39                     | 55                          | on request   |
| LH265F/4FE-35Y           | 579   | 2 x 760                        | 26000                                      | 39                     | 64,4                        | on request   |
| LH265F/6JE-25Y           | 585   | 2 x 760                        | 26000                                      | 39                     | 48,7                        | on request   |
| LH265F/6JE-33Y           | 603   | 2 x 760                        | 26000                                      | 39                     | 55,5                        | on request   |
| LH265F/6HE-28Y           | 596   | 2 x 760                        | 26000                                      | 39                     | 55,5                        | on request   |
| LH265F/6HE-35Y           | 607   | 2 x 760                        | 26000                                      | 39                     | 66,7                        | on request   |
| LH265F/6GE-34Y           | 600   | 2 x 760                        | 26000                                      | 39                     | 67,8                        | on request   |
| LH265F/6GE-40Y           | 610   | 2 x 760                        | 26000                                      | 39                     | 76,2                        | on request   |
| LH265F/S6G-25.2Y         | 605   | 2 x 760                        | 26000                                      | 39                     | 43                          | on request   |
| LH265F/S6F-30.2Y         | 606   | 2 x 760                        | 26000                                      | 39                     | 51                          | on request   |

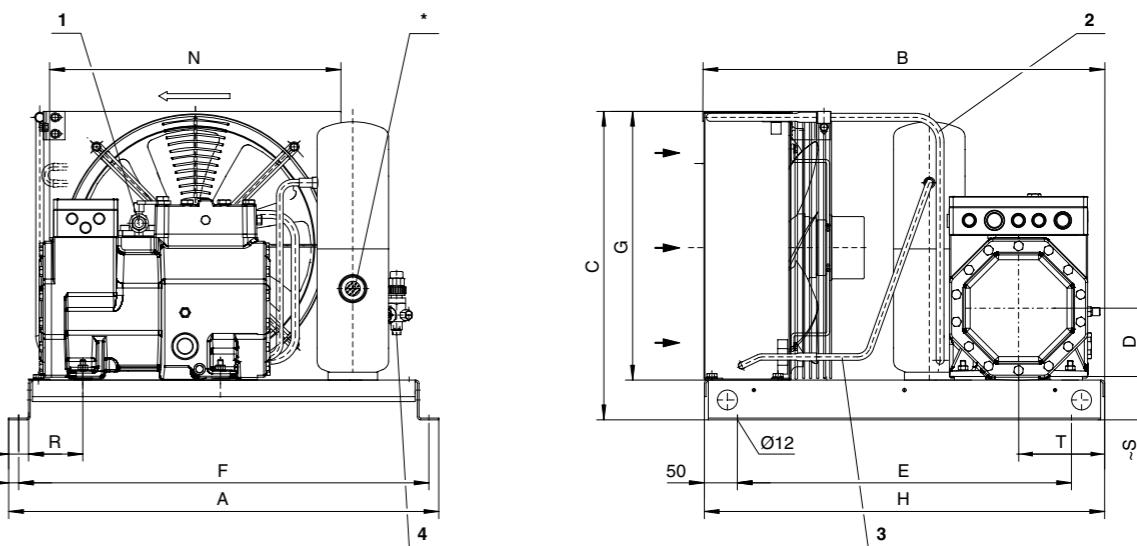
Tentative data

## DIMENSIONS

The dimensions shown relate to the basic versions. Customised versions differ according to the chosen options. Please contact your local representative for details. Weather protection housing on request.

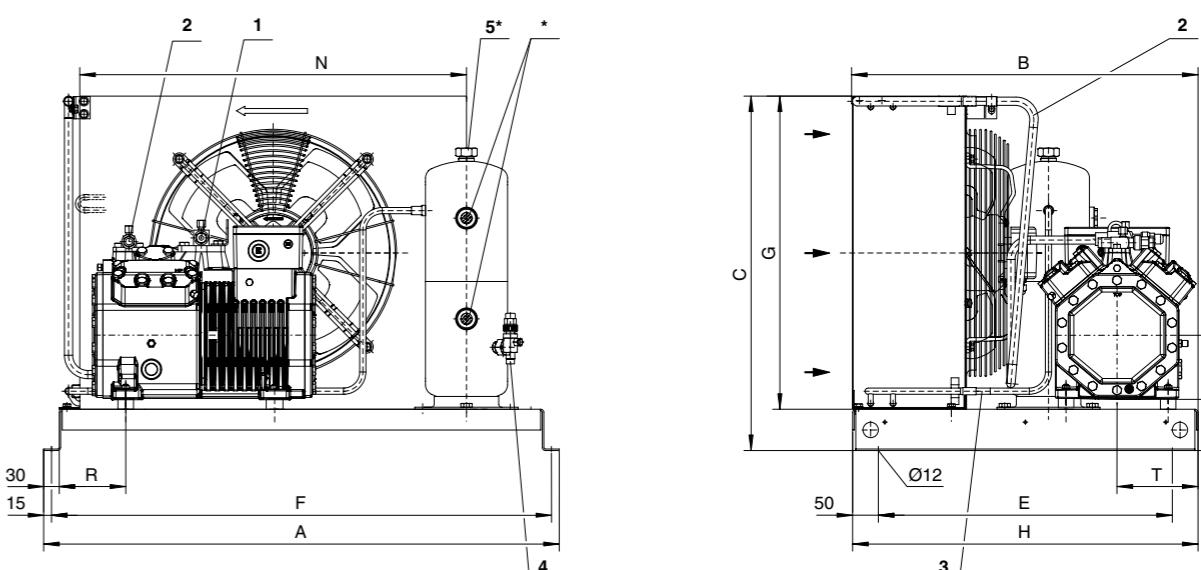
### STANDARD UNIT (high ambient units on request)

LH32F/2KES-05(Y) .. LH84F/2CES-4(Y)



### STANDARD UNIT (high ambient units on request)

LH64F/4FES-3(Y) .. LH84F/4DES-5(Y) / LH84F/4CES-6(Y)



#### Connection positions:

- 1 Suction valve
- 2 Discharge line
- 3 Condensate line
- 4 Refrigerant outlet
- 5 Connection for pressure relief valve  
internal thread: 3/8-18 NPTF  
external thread: 1 1/4-12 UNF

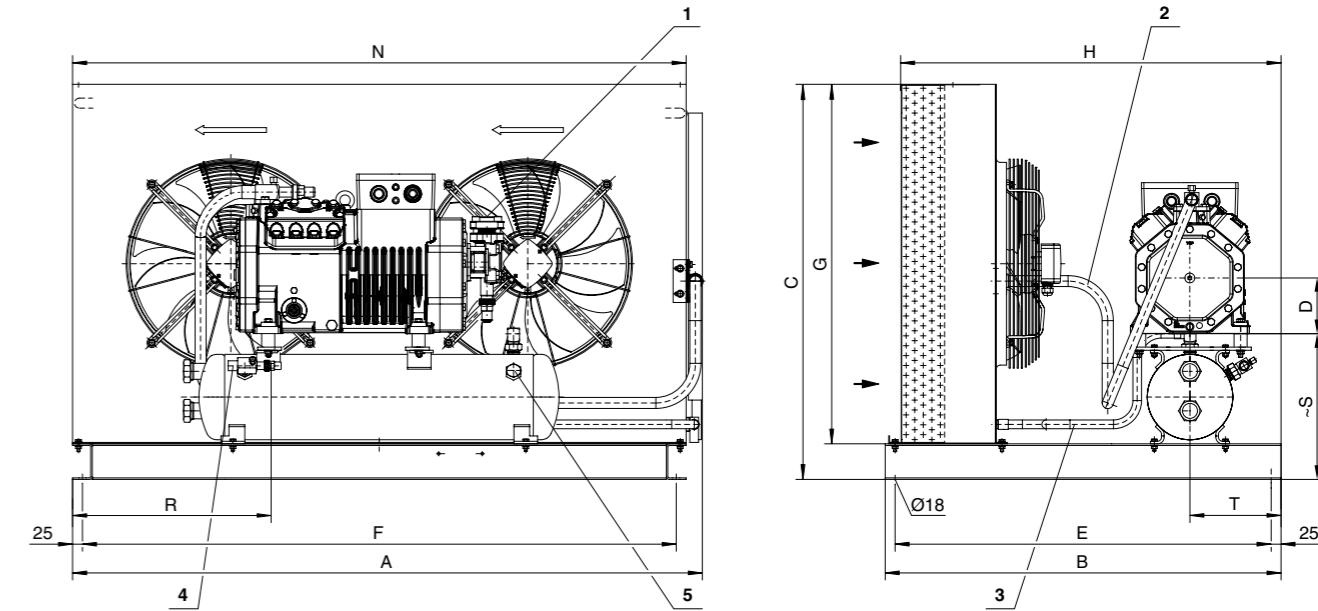
\* Option set

## DIMENSIONS

| Type             | Dimensions in mm |     |     |     |     |     |     |     |    |     |     |     |     |    |       | Connections   |      |                    |  |
|------------------|------------------|-----|-----|-----|-----|-----|-----|-----|----|-----|-----|-----|-----|----|-------|---------------|------|--------------------|--|
|                  |                  |     |     |     |     |     |     |     |    |     |     |     |     |    |       | Suction valve |      | Refrigerant outlet |  |
|                  | A                | B   | C   | D   | E   | F   | G   | H   | L  | N   | R   | S   | T   | mm | inch  | mm            | inch |                    |  |
| L32F/2KES-05(Y)  | 650              | 607 | 466 | 102 | 505 | 620 | 406 | 605 | 62 | 440 | 82  | 66  | 133 | 12 | 1/2   | 10            | 3/8  |                    |  |
| LH32F/2JES-07(Y) | 650              | 607 | 466 | 102 | 505 | 620 | 406 | 605 | 62 | 440 | 82  | 66  | 133 | 12 | 1/2   | 10            | 3/8  |                    |  |
| LH33F/2HES-1(Y)  | 650              | 607 | 466 | 102 | 505 | 620 | 406 | 605 | 62 | 440 | 82  | 66  | 133 | 16 | 5/8   | 10            | 3/8  |                    |  |
| LH33F/2HES-2(Y)  | 650              | 607 | 466 | 102 | 505 | 620 | 406 | 605 | 62 | 440 | 82  | 66  | 133 | 16 | 5/8   | 10            | 3/8  |                    |  |
| LH33F/2GES-2(Y)  | 650              | 607 | 466 | 102 | 505 | 620 | 406 | 605 | 62 | 440 | 82  | 66  | 133 | 16 | 5/8   | 10            | 3/8  |                    |  |
| LH44F/2GES-2(Y)  | 650              | 607 | 516 | 102 | 505 | 620 | 456 | 605 | 62 | 490 | 82  | 66  | 133 | 16 | 5/8   | 10            | 3/8  |                    |  |
| LH44F/2FES-2(Y)  | 650              | 607 | 516 | 102 | 505 | 620 | 456 | 605 | 62 | 490 | 82  | 66  | 133 | 16 | 5/8   | 10            | 3/8  |                    |  |
| LH44F/2FES-3(Y)  | 650              | 607 | 516 | 102 | 505 | 620 | 456 | 605 | 62 | 490 | 82  | 66  | 133 | 16 | 5/8   | 10            | 3/8  |                    |  |
| LH44F/2EES-2(Y)  | 650              | 702 | 516 | 121 | 600 | 620 | 456 | 700 | 62 | 490 | 146 | 82  | 174 | 22 | 7/8   | 10            | 3/8  |                    |  |
| LH64F/2EES-3(Y)  | 1000             | 672 | 687 | 121 | 570 | 970 | 607 | 670 | 72 | 750 | 160 | 102 | 157 | 22 | 7/8   | 12            | 1/2  |                    |  |
| LH53F/2DES-2(Y)  | 1000             | 671 | 536 | 121 | 570 | 970 | 456 | 670 | 72 | 750 | 160 | 102 | 157 | 22 | 7/8   | 10            | 3/8  |                    |  |
| LH64F/2DES-3(Y)  | 1000             | 672 | 687 | 121 | 570 | 970 | 607 | 670 | 72 | 750 | 160 | 102 | 157 | 22 | 7/8   | 12            | 1/2  |                    |  |
| LH64F/2CES-3(Y)  | 1000             | 672 | 687 | 121 | 570 | 970 | 607 | 670 | 72 | 750 | 160 | 102 | 157 | 22 | 7/8   | 12            | 1/2  |                    |  |
| LH84F/2CES-4(Y)  | 1000             | 672 | 837 | 121 | 570 | 970 | 757 | 670 | 72 | 850 | 160 | 102 | 157 | 22 | 7/8   | 12            | 1/2  |                    |  |
| LH64F/4FES-3(Y)  | 1000             | 672 | 687 | 125 | 570 | 970 | 607 | 670 | 72 | 750 | 129 | 99  | 157 | 22 | 7/8   | 12            | 1/2  |                    |  |
| LH84F/4FES-5(Y)  | 1000             | 672 | 837 | 125 | 570 | 970 | 757 | 670 | 72 | 850 | 129 | 99  | 157 | 22 | 7/8   | 12            | 1/2  |                    |  |
| LH64F/4EES-4(Y)  | 1000             | 672 | 687 | 125 | 570 | 970 | 607 | 670 | 72 | 750 | 129 | 99  | 157 | 28 | 1 1/8 | 12            | 1/2  |                    |  |
| LH84F/4EES-6(Y)  | 1000             | 672 | 837 | 125 | 570 | 970 | 757 | 670 | 72 | 850 | 129 | 99  | 157 | 28 | 1 1/8 | 12            | 1/2  |                    |  |
| LH84F/4DES-5(Y)  | 1000             | 672 | 837 | 125 | 570 | 970 | 757 | 670 | 72 | 850 | 129 | 99  | 157 | 28 | 1 1/8 | 12            | 1/2  |                    |  |
| LH84F/4CES-6(Y)  | 1000             | 672 | 837 | 125 | 570 | 970 | 757 | 670 | 72 | 850 | 129 | 99  | 157 | 28 | 1 1/8 | 12            | 1/2  |                    |  |

Tentative data

**STANDARD UNIT** (high ambient units on request)  
**LH104F/4DES-7(Y) .. LH135F/6HE-28(Y)**



**Connection positions**

- 1 Suction valve
- 2 Discharge line
- 3 Condensate line
- 4 Refrigerant outlet
- 5 Connection for pressure relief valve  
internal thread: 3/8-18 NPTF  
external thread: 1 1/4-12 UNF

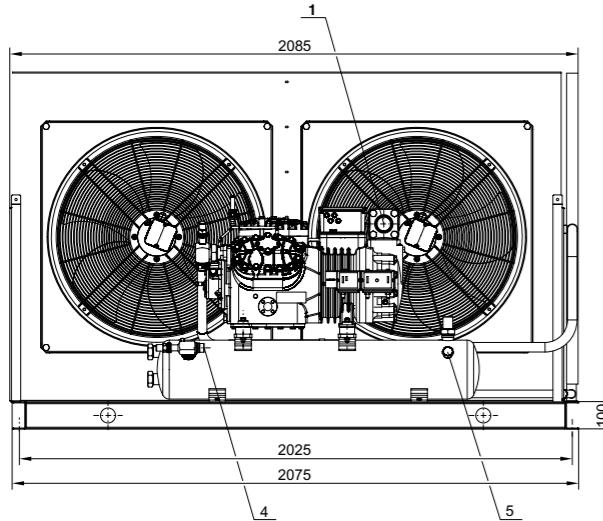
\* Option set

| Type              | Dimensions in mm |      |     |     |     |      |     |     |      |     |     |     | Connections   |       |                    |      |
|-------------------|------------------|------|-----|-----|-----|------|-----|-----|------|-----|-----|-----|---------------|-------|--------------------|------|
|                   |                  |      |     |     |     |      |     |     |      |     |     |     | Suction valve |       | Refrigerant outlet |      |
|                   | A                | B    | C   | D   | E   | F    | G   | H   | N    | R   | S   | T   | mm            | inch  | mm                 | inch |
| LH104F/4DES-7(Y)  | 1140             | 920  | 723 | 125 | 870 | 1060 | 658 | 886 | 1100 | 326 | 282 | 215 | 28            | 1 1/8 | 16                 | 5/8  |
| LH114F/4CES-9(Y)  | 1356             | 920  | 773 | 125 | 870 | 1270 | 708 | 886 | 1310 | 431 | 282 | 215 | 28            | 1 1/8 | 16                 | 5/8  |
| LH104F/4TES-9(Y)  | 1140             | 920  | 773 | 142 | 870 | 1060 | 658 | 886 | 1100 | 289 | 297 | 215 | 35            | 1 3/8 | 16                 | 5/8  |
| LH114F/4TES-12(Y) | 1356             | 920  | 773 | 142 | 870 | 1270 | 708 | 886 | 1310 | 394 | 297 | 215 | 35            | 1 3/8 | 16                 | 5/8  |
| LH114F/4PES-12(Y) | 1356             | 920  | 773 | 142 | 870 | 1270 | 708 | 886 | 1310 | 394 | 297 | 215 | 35            | 1 3/8 | 16                 | 5/8  |
| LH135F/4PES-15(Y) | 1591             | 1000 | 998 | 142 | 950 | 1500 | 908 | 961 | 1550 | 502 | 368 | 230 | 42            | 1 5/8 | 22                 | 7/8  |
| LH124F/4NES-14(Y) | 1591             | 1000 | 848 | 142 | 950 | 1500 | 758 | 961 | 1550 | 502 | 368 | 230 | 35            | 1 3/8 | 22                 | 7/8  |
| LH135F/4NES-20(Y) | 1591             | 1000 | 998 | 142 | 950 | 1500 | 908 | 961 | 1550 | 502 | 368 | 230 | 42            | 1 5/8 | 22                 | 7/8  |
| LH135F/4JE-15(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 42            | 1 5/8 | 22                 | 7/8  |
| LH135F/4JE-22(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 42            | 1 5/8 | 22                 | 7/8  |
| LH135F/4HE-18(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 42            | 1 5/8 | 22                 | 7/8  |
| LH135F/4HE-25(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 54            | 2 1/8 | 22                 | 7/8  |
| LH135F/4GE-23(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 54            | 2 1/8 | 22                 | 7/8  |
| LH135F/6JE-25(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 54            | 2 1/8 | 22                 | 7/8  |
| LH135F/6HE-28(Y)  | 1591             | 1000 | 998 | 158 | 950 | 1500 | 908 | 961 | 1550 | 495 | 373 | 230 | 54            | 2 1/8 | 22                 | 7/8  |

Tentative data

## DIMENSIONS

LH265F-6JE .. LH265F-6GE

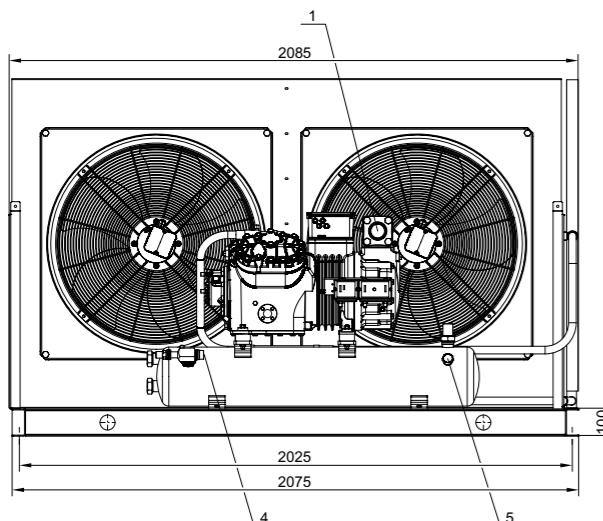


### Connection positions

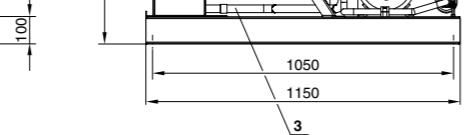
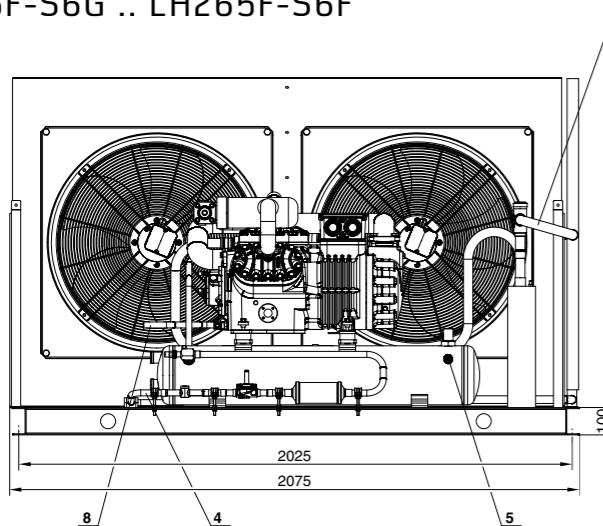
- 1 Suction valve
- 2 Discharge line
- 3 Condensate line
- 4 Refrigerant outlet
- 5 Connection for pressure relief valve  
internal thread: 3/8-18 NPTF  
external thread: 1 1/4-12 UNF
- 7 Refrigerant inlet at liquid subcooler
- 8 Refrigerant outlet at liquid subcooler

\* Option set

LH265F-4JE .. LH265F-4FE

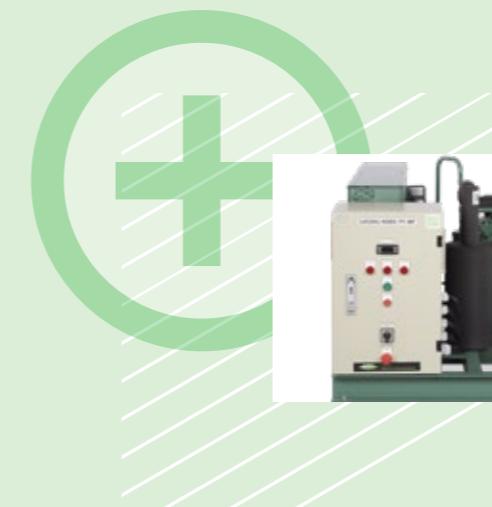


LH265F-S6G .. LH265F-S6F



Tentative data

## ACCESSORIES



### CONTROL PANEL FULLY TESTED AND PREWIRED FROM THE FACTORY

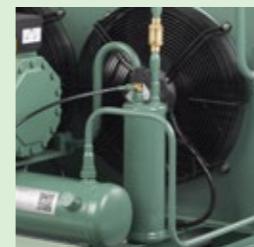
Complete switch cabinet, including compressor and condenser fan contactors with overload safety switch, phase failure relay, line lights, delay timer and thermostat.

Further information available on request.

### VARISTEP – MECHANICAL CAPACITY CONTROL ADAPTION ACCORDING TO SYSTEM REQUIREMENTS.

With the mechanical capacity control VARISTEP, changing cooling demands are no problem. It prevents high switching frequencies of the compressor and ensures efficient operation of the compressor. It is based on the principle of blocked suction.

// Refrigeration capacity range from 10%-100%  
(details see KT-101 or with CM-RC-01)



### OIL SEPARATOR WITH CHECK VALVE KEEPS THE COMPRESSOR LUBRICATED – NO MATTER THE APPLICATION

The right oil supply to the compressor at any time is no problem with the optional oil separator with check valve in the discharge line.

// Available for the whole LHF series



### HP/LP PRESSURE SWITCHES AND PRESSURE GAUGES

With HP safety pressure cut-out.

// With LP setpoint cut-out  
// Adjustable

Images are for illustration purposes only

# K-SERIES

## WATER-COOLED SOLUTION AT ITS BEST!

FOR ALL COMMERCIAL REFRIGERATION APPLICATIONS, FROM 0.3 KW UP TO 89 KW, EITHER LOW TEMPERATURE OR MEDIUM TEMPERATURE APPLICATIONS, THE K-SERIES GUARANTEES THE BEST EFFICIENCY WHILE ENSURING HIGH RELIABILITY AND SAFE SYSTEM OPERATION



COMMERCIAL  
REFRIGERATION



ECODESIGN  
CONFORM



HFO BLEND



HFO  
READY



EUROPEAN  
STANDARD

### MEETING MARKET DEMANDS

- // The K-series water-cooled condensing units can be operated with water from a tower, the city or the sea
- // Optimised for applications with limited space
- // Perfect combination of highly efficient BITZER ECOLINE compressor and BITZER water-cooled condenser for proven reliability in all conditions
- // Approved for common refrigerants as well as HFO and HFC/HFO blends
- // Condenser: approval according to the EU Pressure Equipment Directive 2014/68/EU

### LARGE APPLICATION POSSIBILITIES

The modular system of the K-series, with its several accessory extension levels, guarantees the highest flexibility. Main parts such as the semi-hermetic reciprocating compressor and shell-and-tube condenser are manufactured by BITZER and therefore meet the highest level of quality. Matching the ECOLINE compressor and K-series condenser is easy thanks to the BITZER selection software.

### AN OPTIMUM MATCHING UNIT PROGRAMME

Commercial refrigeration and A/C applications, such as low and medium temperatures, are feasible. It's a perfect fit for cold storage rooms, city grocery stores and convenience stores. The K-series water-cooled condensing unit is the perfect answer to system needs and connects efficiency and durability.



### GROCERY STORE + SUPERMARKET



CITY  
WATER

The K-series is ideal for systems with cold rooms and cabinets, even multi-evaporators and areas with limited space.

### PHARMA/LABS



GROUND  
WATER

In processes where reliability, quality and precision are indispensable the K-Series is the right choice. Additionally you can rely on the global BITZER network.

### SCALABLE PERFORMANCE ACCORDING TO YOUR NEEDS

### HORECA



SEA  
WATER

Worldwide use is possible due to the flexibility with regard to the choice of cooling medium. Furthermore varying cooling loads are no problem thanks to the optional VARISTEP mechanical capacity control.

### WAREHOUSE/COLD STORAGE



WATER COOLED  
TOWER

Even demanding applications are no problem for the K-Series. We combine low and medium temperature applications in one condensing unit with a wide range of refrigerants.

# K-SERIES: THE COMPACT SOLUTION



## COMPACT UNIT DESIGN

SMALL SPACE REQUIREMENTS  
ALLOW EASY AND FLEXIBLE  
PLACEMENT OF THE UNIT



## WIDE RANGE OF REFRIGERATION CAPACITY

EASY SELECTION DUE TO  
EXTENSIVE PRODUCT PORTFOLIO



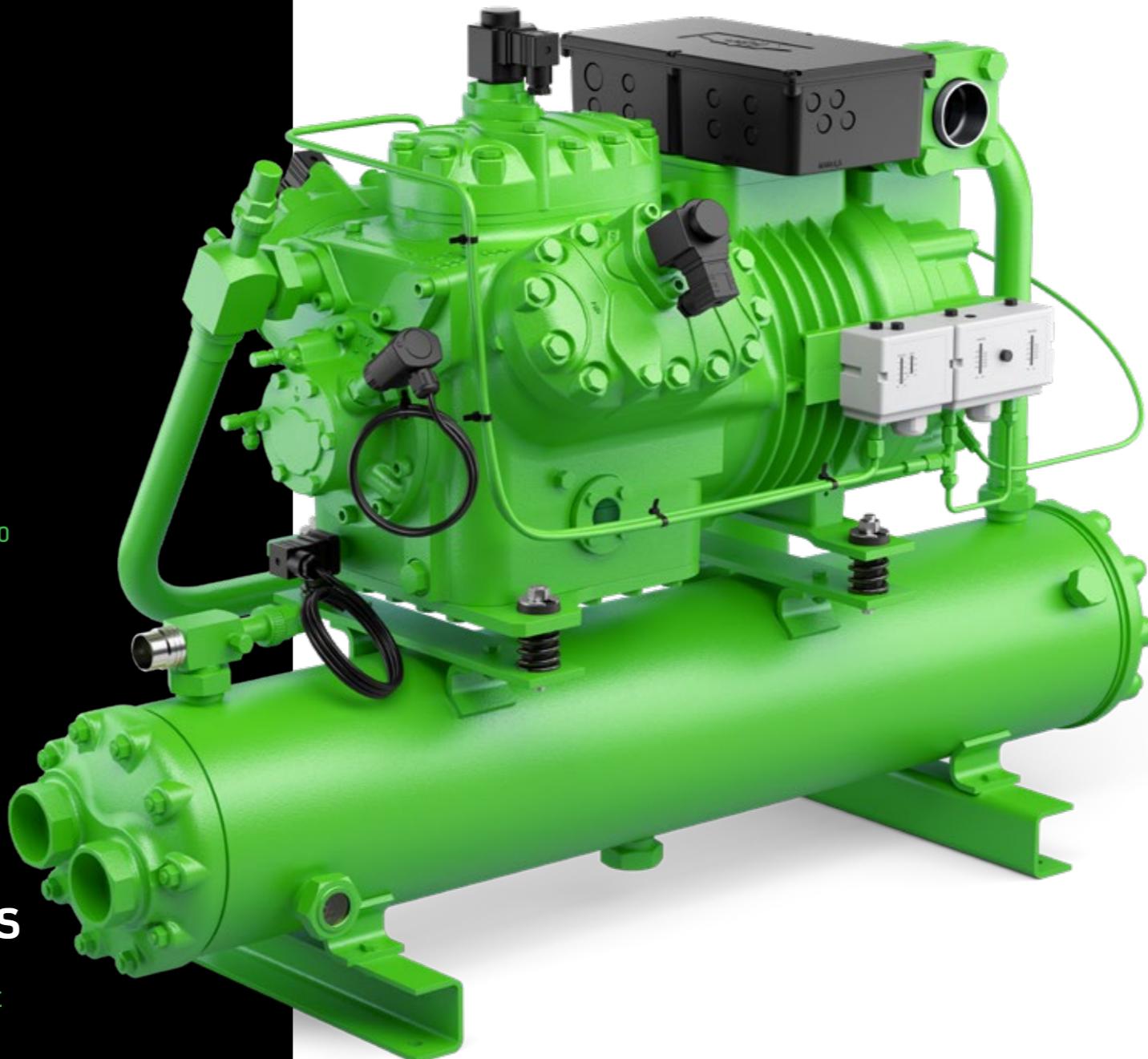
## ROBUST AND SOLID DESIGN

LONG-STANDING EXPERIENCE  
IN COMPRESSOR AND  
CONDENSER TECHNOLOGY



## VARIETY OF COOLING AGENTS

RANGING FROM SEAWATER, TO  
FRESH WATER AND MANY MORE



The water-cooled condensing unit is equipped with the BITZER ECOLINE semi-hermetic compressor and combined with the proven shell and tube K-condensers from BITZER, thereby ensuring the best performance, efficiency, robustness and reliability.



Perfectly designed for indoor or even outdoor commercial refrigeration installations, K-series condensing units are the answer for your system requirements and possible space restrictions.

### PERFORMANCE

With a large range of cooling capacities from 0.3 kW up to 28 kW for low temperatures and from 0.8 kW up to 89 kW for medium temperatures, the ECOLINE compressor ensures the best efficiency over the entire operating envelope. The optional VARISTEP mechanical capacity modulation offers additional flexibility.

### COMPACT DESIGN

Horizontal shell and tube condenser, equipped with compressor and several unit options, enables a very compact design with limited footprint for easy integration into any machine room or basement location.

### SUSTAINABLE AND ROBUST DESIGN

The K-series is approved for the most common and new HFO and HFC/HFO blends and is therefore future-proof. The semi-hermetic design of the ECOLINE compressor enables easy maintenance on-site or through BITZER Green Point service centres, which not only increases the lifetime but also sustainability.

# K-SERIES: THE STANDARD WATER-COOLED CONDENSING UNIT

## BITZER ECOLINE COMPRESSOR

- // Semi-hermetic reciprocating compressor
- // Highly efficient
- // Well proven and reliable
- // Crankcase heater
- // Discharge gas temperature sensor
- // Oil (pressure/level) monitoring
  - Oil level monitoring OLC-K1
  - Differential oil pressure switch MP54
  - Differential oil pressure switch Delta-PII

## VARISTEP – MECHANICAL CAPACITY CONTROL

- // Highly efficient BITZER ECOLINE compressor with VARISTEP capacity control from 10%-100% (details on request)

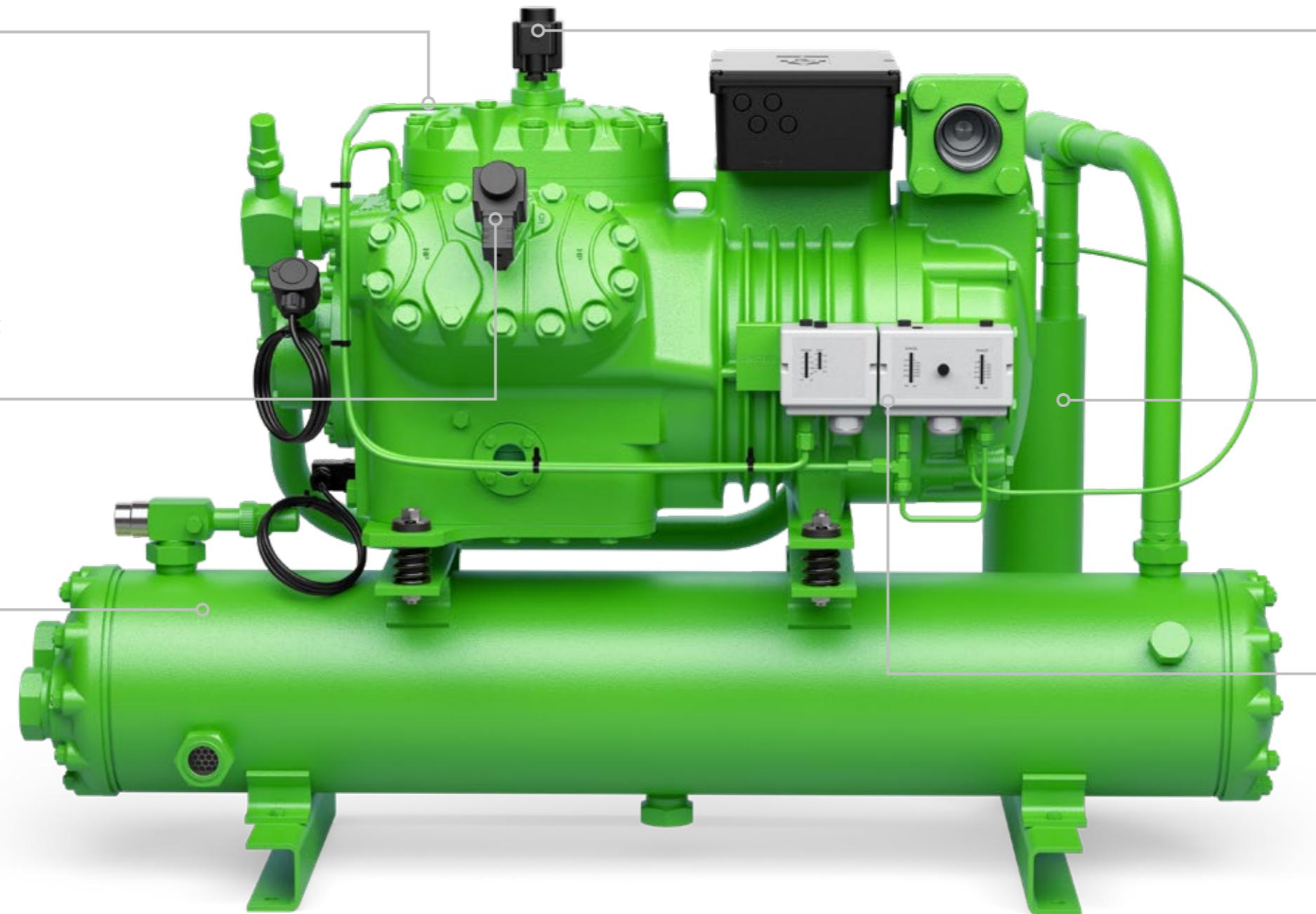
## BITZER SHELL AND TUBE CONDENSER

- // With connection for pressure relief valve
- // With various cooling agents
- // Maximum allowable pressure:
  - Refrigerant side 33 bar
  - Coolant side 10 bar
- // Seawater condenser version

RECIPROCATING  
COMPRESSORS

HFO  
READY

MECHATRONIC  
CAPACITY CONTROL



The product picture shows a fully equipped K-series. For the standard extent of delivery and optionally available equipment, please see the following pages.

## START UNLOADER

- // Compressor family CE4 .. BE6
- // Cylinder head with PTC sensor (mounted)
- // Control valve, enclosed

## OIL SEPARATOR

with check valve in discharge line

## HP/LP SWITCH (ADJUSTABLE)

- // Mounted
- // With HP safety pressure cut-out, mounted (from compressor type 4NES-14(Y))

## BITZER KB-SERIES: SEAWATER-RESISTANT

### RELIABLE OPERATION

// Even with seawater

### HIGH REFRIGERATION CAPACITY

// 41 types with up to 151.6 m<sup>3</sup>/h 50 Hz

// K073HB .. K1353TB

### HIGHLY EFFICIENT ECOLINE COMPRESSORS

// Well-known and proven BITZER technology

### SYSTEM-OPTIMISED WATER-COOLED CONDENSER

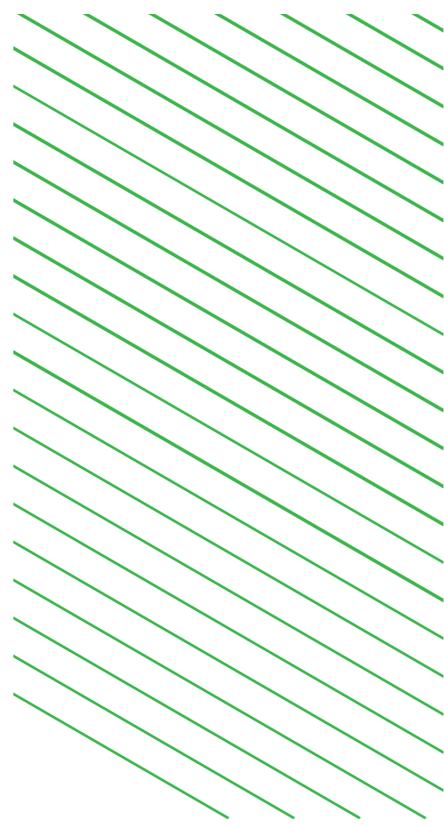
// For best heat exchange and low refrigerant charge

### ROBUST DESIGN AND COMPACT DIMENSIONS

// Small installation dimension at place of use

### EASY HANDLING AND COMMISSIONING

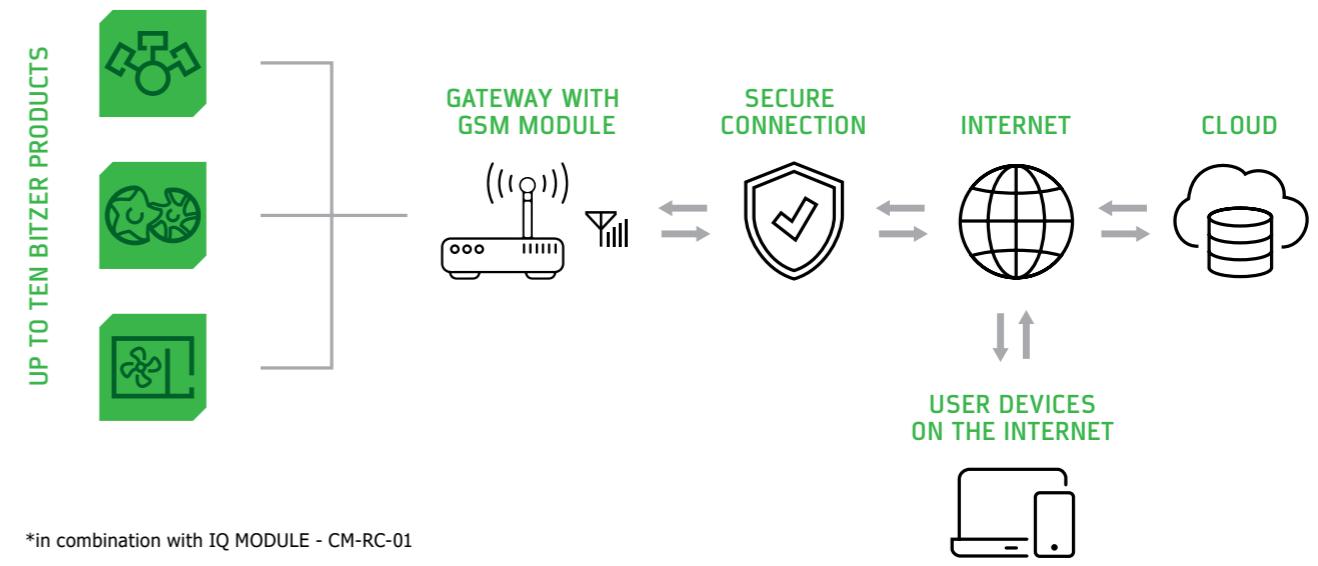
// Easy service thanks to directly accessible system components



**UP TO TEN BITZER PRODUCTS**

## BITZER DIGITAL NETWORK: ALL ROUND VIEW OF THE HEART OF REFRIGERATION AND A/C SYSTEMS.

This provides you with important product and application-related information on all the BITZER products, including, among others, data analyses and compressor operation reports.\*



\*in combination with IQ MODULE - CM-RC-01

## K(B)-SERIES WITH 2-STAGE COMPRESSOR: FOR LOW TEMPERATURE

The water-cooled condensing units with 2-stage compressors from BITZER are convincing thanks to a compressor design layout, made especially for low temperature applications. They are well combined with the K-condenser. Furthermore, low GWP refrigerants are approved for increased sustainability.

Seven types with displacement LP/HP from 19.70 / 12.60 m<sup>3</sup>/h .. 101.10 / 50.50 m<sup>3</sup>/h @ 1450 RPM 50Hz

| Type                 | Q <sub>0</sub> @ t <sub>0</sub> -35°C/t <sub>c</sub> +40 °C 50 Hz in kW |
|----------------------|---|
|                      | R448A, mid-point  |
| K373H(B)/S4T-5.2(Y)  | 5,27  |
| K373H(B)/S4N-8.2(Y)  | 7,49  |
| K573H(B)/S4G-12.2(Y) | 11,31   |
| K573H(B)/S6J-16.2(Y) | 16,98   |
| K573H(B)/S6H-20.2(Y) | 19,68   |
| K813H(B)/S6G-25.2(Y) | 22,60   |
| K813H(B)/S6F-30.2(Y) | 27,00   |

Tentative data

## EXTENT OF DELIVERY

| WATER-COOLED UNIT WITH ECOLINE<br>SEA-WATER COOLED UNIT WITH ECOLINE<br>WATER-COOLED UNIT WITH 2-STAGE COMPRESSOR |  | KE       |         |
|---|--|----------|---------|
|   |  | K..../.. | K..B*.. |
| Semi-hermetic reciprocating compressor  | - ECOLINE compressors<br>- 2-stage compressors                   | S        | S       |
| Shell and tube condenser  |  | S        | S       |
| Connection for pressure relief valve  | condenser  | S        | S       |
| Discharge line  | -  | S        | S       |
| Oil charge  | BSE32 (ester oil) for HFC and HFC/HFO refrigerants<br>tc < 70 °C | S        | S       |

S = extent of delivery, \* = sea-water resistant

(Subject to change without notice)

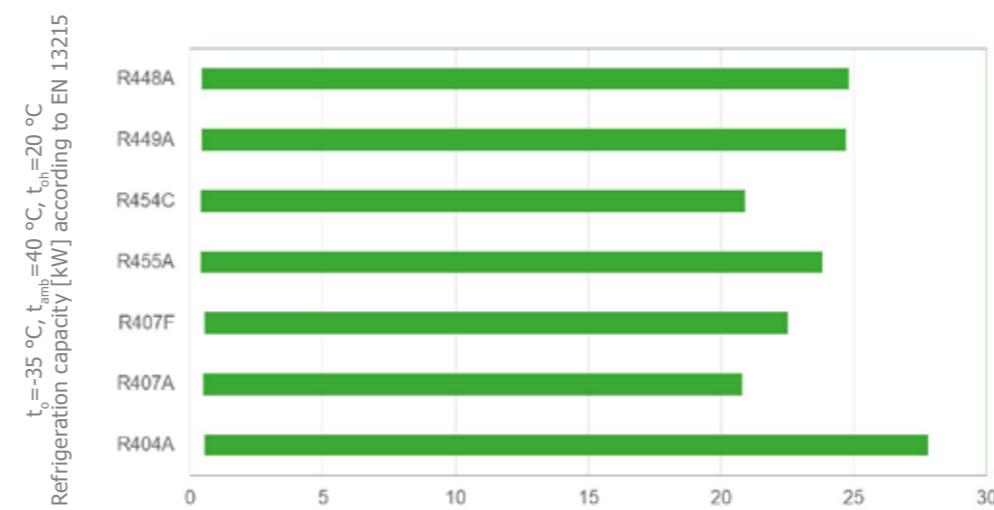
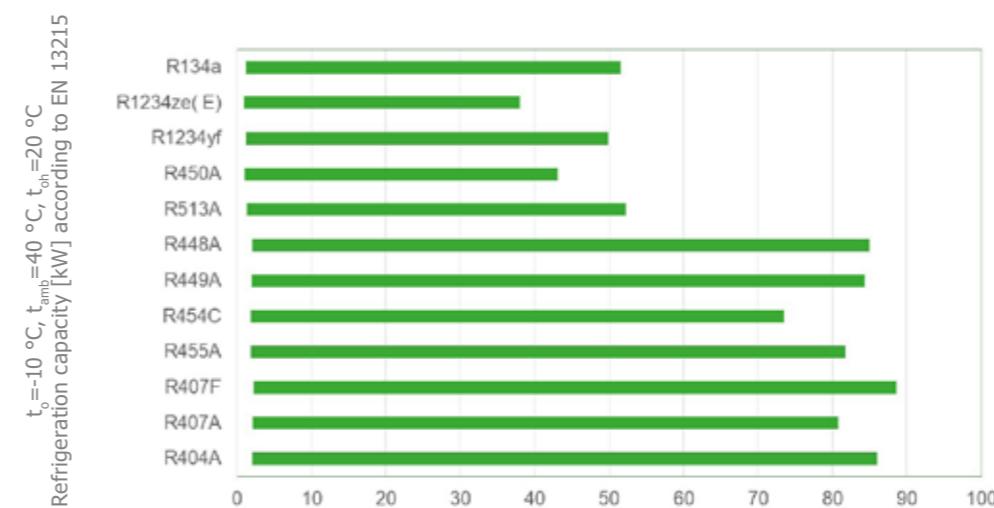
# EXTRAORDINARY OPTIONAL EQUIPMENT TO FULFIL YOUR DEMANDS



| WATER-COOLED UNIT WITH ECOLINE<br>SEA-WATER COOLED UNIT WITH ECOLINE<br>WATER-COOLED UNIT WITH 2-STAGE COMPRESSOR | KE<br>K..//.. // K..B..  |                    |                    |                    |                  |                  |                  |     |                  |
|---|--|--------------------|--------------------|--------------------|------------------|------------------|------------------|-----|------------------|
|   | ECOLINE  |                    |                    |                    |                  | 2-STAGE          |                  |     |                  |
|   | 2KES<br>..<br>2FES   | 2EES<br>..<br>2CES | 4FES<br>..<br>4CES | 4TES<br>..<br>4NES | 4JE<br>..<br>4GE | 6JE<br>..<br>6FE | S4T<br>..<br>S4N | S4G | S6J<br>..<br>S6F |
| Warranty extension up to 5 years  | details see price list   | •                  | •                  | •                  | •                | •                | •                | •   | •                |
| Check valve*  | in discharge line  |                    |                    |                    | •                | •                | •                |     |                  |
| Oil separator*  | with check valve in discharge line - mounted   | •                  | •                  | •                  | •                | •                | •                | •   | •                |
| High and low pressure switch (adjustable)   | mounted  | •                  | •                  | •                  | •                |                  | •                |     |                  |
|   | with HP safety pressure cut-out, mounted   |                    |                    |                    | • <sup>1)</sup>  | •                | •                | •   | •                |
| Motor for special voltage*  | available motors see technical information KT-410  | •                  | •                  | •                  | •                | •                | •                | •   | •                |
| Oil charge  | BSE55 (ester oil) for HFC and HFO refrigerants<br>- at high condensing temperatures $t_c > 70^\circ\text{C}$<br>- for R1234ze(E) $t_c < 70^\circ\text{C}/t_0 < 15^\circ\text{C}^1$ | ○                  | ○                  | ○                  | ○                | ○                | ○                | ○*) |                  |
|   | B5.2: "Y" in compressor designation omitted  | ○                  | ○                  | ○                  | ○                | ○                | ○                | ○   | ○                |
| Oil level monitoring OLC-K1 - opto-electronic   | mounted  |                    | •                  | •                  |                  |                  |                  |     |                  |
| Differential oil pressure switch MP54   | mounted  |                    |                    |                    | •                | •                | •                | •   | •                |
| Differential oil pressure switch Delta-PII  | mounted  |                    |                    |                    | •                | •                | •                | •   | •                |
| Oil heater  |  | •                  | •                  | •                  | •                | •                | •                | •   | •                |
| Discharge gas temperature sensor  | PTC 140 (included in SU)   |                    | •                  | •                  | •                |                  | •                | •   | •                |
| Start unloader (SU)   | cylinder head with PTC sensor, mounted control valve, enclosed check valve required  |                    |                    | •                  | •                | •                |                  |     |                  |
| Capacity regulator CRII (1x)  | cylinder head, mounted control valve, enclosed possible equipment see KT-101   | •                  | •                  | •                  | •                | •                |                  |     |                  |
| Oil service valve   |  |                    |                    | •                  | •                | •                | •                | •   | •                |
| Additional fan  |  | •                  | •                  | •                  | •                |                  |                  |     |                  |
| Liquid subcooler - mounted  | - liquid injection valve sized for operation with subcooler<br>- complete with piping<br>- components assembled and insulated  |                    |                    |                    |                  | •                | •                | •   | •                |
| CM-RC-01 Compressor Module Add-on   | details see price list   |                    | •                  | •                  | •                | •                |                  |     |                  |
| BITZER Digital Network  | only with CM-RC-01   |                    | •                  | •                  | •                | •                |                  |     |                  |

\*= option available, ○= option without extra charge, \*= retrofitting not possible, 1)= K373H(B)/4NES-14Y / K573H(B)/4NES-20Y,  
1= for R1234ze(E)  $t_c > 70^\circ\text{C}/t_0 > 15^\circ\text{C}$  on request, \*) Exception: K1053H(B)/6FE-44(Y), K1353T(B)/6FE-50(Y) on request for A2L refrigerants  
(Subject to change without notice)

## APPLICATION RANGE



## PERFORMANCE DATA

### SINGLE STAGE COMPRESSORS

All performance data are based on the European Standard EN 13215: suction gas temperature 20°C with no liquid subcooling

### 2-STAGE COMPRESSORS

All performance data are based on 20°C suction gas temperature according to EN 12900 at 50 Hz, including system inherently liquid subcooling based on optional liquid subcooler.

### CONDENSING UNITS

The standard performance data for water cooled condensing units according to EN 13215 are determined at 40°C condensing temperature. With the BITZER SOFTWARE the data are easily calculated for many refrigerants as compressor data at the same condensing temperature using the above mentioned values for suction gas temperature and liquid subcooling.

Performance data for individual operating conditions and 60 Hz operation see BITZER SOFTWARE.

For further details please refer to BITZER Software

BITZER SOFTWARE

Scan for additional information

## PERFORMANCE DATA

| Type                | Capacity at MT $t_0 = -10^\circ\text{C}$ / $t_c = 40^\circ\text{C}$ R134a<br>in kW | Capacity at LT $t_0 = -35^\circ\text{C}$ / $t_c = 40^\circ\text{C}$ R448A<br>mid-point in kW |
|---------------------|--|--|
| K073H(B)/2KES-05(Y) | 1,14   | 0,36   |
| K073H(B)/2JES-07(Y) | 1,46   | 0,55   |
| K073H(B)/2HES-1(Y)  | 2,06   | 0,74   |
| K073H(B)/2HES-2(Y)  | 2,06   | 0,74   |
| K073H(B)/2GES-2(Y)  | 2,43   | 0,9  |
| K073H(B)/2FES-2(Y)  | 3,06   | 1,15   |
| K123H(B)/2FES-3(Y)  | 3,04   | 1,15   |
| K123H(B)/2EES-2(Y)  | 3,75   | 1,5  |
| K123H(B)/2EES-3(Y)  | 3,75   | 1,5  |
| K123H(B)/2DES-2(Y)  | 4,5  | 1,8  |
| K123H(B)/2DES-3(Y)  | 4,5  | 1,8  |
| K123H(B)/2CES-3(Y)  | 5,57   | 2,4  |
| K203H(B)/2CES-4(Y)  | 5,57   | 2,4  |
| K203H(B)/4FES-3(Y)  | 5,78   | 2,58   |
| K203H(B)/4FES-5(Y)  | 5,77   | 2,58   |
| K203H(B)/4EES-4(Y)  | 7,65   | 3,2  |
| K203H(B)/4EES-6(Y)  | 7,65   | 3,2  |
| K203H(B)/4DES-5(Y)  | 8,85   | 3,62   |
| K203H(B)/4CES-6(Y)  | 10,97  | 4,82   |
| K283H(B)/4DES-7(Y)  | 8,85   | 3,62   |
| K283H(B)/4TES-9(Y)  | 14,04  | 5,68   |
| K373H(B)/4CES-9(Y)  | 10,97  | 4,82   |
| K373H(B)/4TES-12(Y) | 13,68  | 5,67   |
| K373H(B)/4PES-12(Y) | 15,87  | 6,01   |
| K373H(B)/4NES-14(Y) | 18,89  | 7,72   |
| K573H(B)/4PES-15(Y) | 15,49  | 5,93   |
| K573H(B)/4NES-20(Y) | 18,67  | 7,81   |
| K573H(B)/4JE-15(Y)  | 21,8   | 9,39   |
| K573H(B)/4JE-22(Y)  | 21,3   | 8,58   |
| K573H(B)/4HE-18(Y)  | 25,9   | 11,46  |
| K573H(B)/4GE-23(Y)  | 29,2   | 13,86  |
| K573H(B)/6JE-25(Y)  | 32   | 14,08  |
| K813H(B)/4HE-25(Y)  | 25,4   | 10,84  |
| K813H(B)/4GE-30(Y)  | 29,6   | 12,78  |
| K813H(B)/6JE-33(Y)  | 32,2   | 12,63  |
| K813H(B)/6HE-28(Y)  | 38   | 16,91  |
| K813H(B)/6GE-34(Y)  | 43,7   | 21,3   |
| K1053H(B)/6HE-35(Y) | 37,2   | 15,97  |
| K1053H(B)/6FE-44(Y) | 52,9   | 24,8   |
| K1353H(B)/6GE-40(Y) | 43,5   | 18,85  |
| K1353H(B)/6FE-50(Y) | 51,6   | 23,1   |

## EXPLANATION OF TYPE DESIGNATION

K573H(B) / 4NES-20 Y-40P

condenser type      compressor type      oil charge  
seawater resistant design      Y=ester oil      motor code

## TECHNICAL DATA

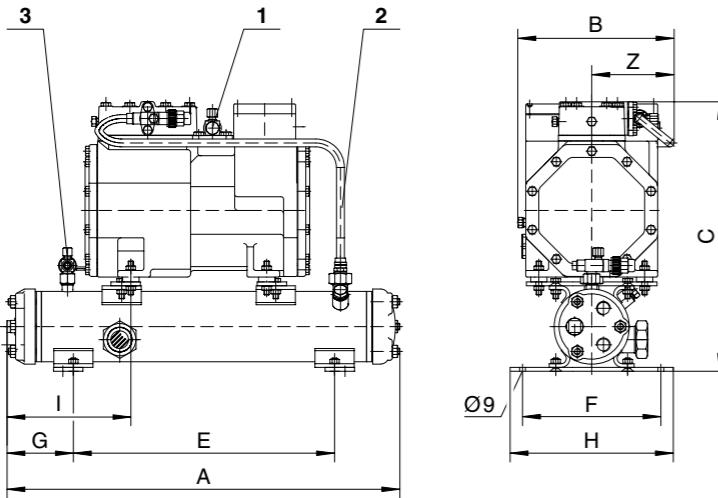
| Type                 | Condenser volume in dm <sup>3</sup> | weight in kg<br>(standard extent of delivery) | max. operating current in A |
|----------------------|-------------------------------------|---|-----------------------------|
| K073H(B)/2KES-05(Y)  | 3,4                                 | 54  | 2,8                         |
| K073H(B)/2JES-07(Y)  | 3,4                                 | 54  | 3,7                         |
| K073H(B)/2HES-1(Y)   | 3,4                                 | 55  | 3,8                         |
| K073H(B)/2HES-2(Y)   | 3,4                                 | 56  | 4,5                         |
| K073H(B)/2GES-2(Y)   | 3,4                                 | 56  | 5                           |
| K073H(B)/2FES-2(Y)   | 3,4                                 | 56  | 5,3                         |
| K123H(B)/2FES-3(Y)   | 5,1                                 | 61  | 6,1                         |
| K123H(B)/2EES-2(Y)   | 5,1                                 | 82  | 6                           |
| K123H(B)/2EES-3(Y)   | 5,1                                 | 85  | 7,5                         |
| K123H(B)/2DES-2(Y)   | 5,1                                 | 82  | 7,5                         |
| K123H(B)/2DES-3(Y)   | 5,1                                 | 85  | 8,6                         |
| K123H(B)/2CES-3(Y)   | 5,1                                 | 84  | 9,1                         |
| K203H(B)/2CES-4(Y)   | 11,8                                | 95  | 10                          |
| K203H(B)/4FES-3(Y)   | 11,8                                | 107   | 9,5                         |
| K203H(B)/4FES-5(Y)   | 11,8                                | 111   | 10,8                        |
| K203H(B)/4EES-4(Y)   | 11,8                                | 109   | 12,2                        |
| K203H(B)/4EES-6(Y)   | 11,8                                | 111   | 13,6                        |
| K203H(B)/4DES-5(Y)   | 11,8                                | 111   | 14,5                        |
| K203H(B)/4CES-6(Y)   | 11,8                                | 116   | 17,7                        |
| K283H(B)/4DES-7(Y)   | 11,3                                | 116   | 16,5                        |
| K283H(B)/4TES-9(Y)   | 11,3                                | 161   | 19,9                        |
| K373H(B)/4CES-9(Y)   | 14,5                                | 126   | 20,2                        |
| K373H(B)/4TES-12(Y)  | 14,5                                | 176   | 25,1                        |
| K373H(B)/4PES-12(Y)  | 14,5                                | 174   | 22,7                        |
| K373H(B)/4NES-14(Y)  | 14,5                                | 176   | 26,6                        |
| K573H(B)/4PES-15(Y)  | 29,4                                | 206   | 28,2                        |
| K573H(B)/4NES-20(Y)  | 29,4                                | 209   | 33,2                        |
| K573H(B)/4JE-15(Y)   | 29,4                                | 249   | 30,8                        |
| K573H(B)/4JE-22(Y)   | 29,4                                | 249   | 37,2                        |
| K573H(B)/4HE-18(Y)   | 29,4                                | 249   | 36,7                        |
| K573H(B)/4GE-23(Y)   | 29,4                                | 251   | 43,9                        |
| K573H(B)/6JE-25(Y)   | 29,4                                | 287   | 46,4                        |
| K813H(B)/4HE-25(Y)   | 27,7                                | 256   | 44                          |
| K813H(B)/4GE-30(Y)   | 27,7                                | 268   | 51,2                        |
| K813H(B)/6JE-33(Y)   | 27,7                                | 293   | 53,2                        |
| K813H(B)/6HE-28(Y)   | 27,7                                | 290   | 53,2                        |
| K813H(B)/6GE-34(Y)   | 27,7                                | 290   | 65,5                        |
| K1053H(B)/6HE-35(Y)  | 40                                  | 320   | 64,4                        |
| K1053H(B)/6FE-44(Y)  | 40                                  | 326   | 83,2                        |
| K1353H(B)/6GE-40(Y)  | 37                                  | 333   | 73,9                        |
| K1353H(B)/6FE-50(Y)  | 37                                  | 336   | 96,2                        |
| <b>2-STAGE</b>       |                                     |   |                             |
| K373H(B)/S4T-5.2(Y)  | 14,5                                | 171   | 14                          |
| K373H(B)/S4N-8.2(Y)  | 14,5                                | 176   | 17                          |
| K573H(B)/S4G-12.2(Y) | 29,4                                | 239   | 24                          |
| K573H(B)/S6J-16.2(Y) | 29,4                                | 268   | 31                          |
| K573H(B)/S6H-20.2(Y) | 29,4                                | 279   | 37                          |
| K813H(B)/S6G-25.2(Y) | 27,7                                | 295   | 43                          |
| K813H(B)/S6F-30.2(Y) | 27,7                                | 296   | 51                          |

Tentative data

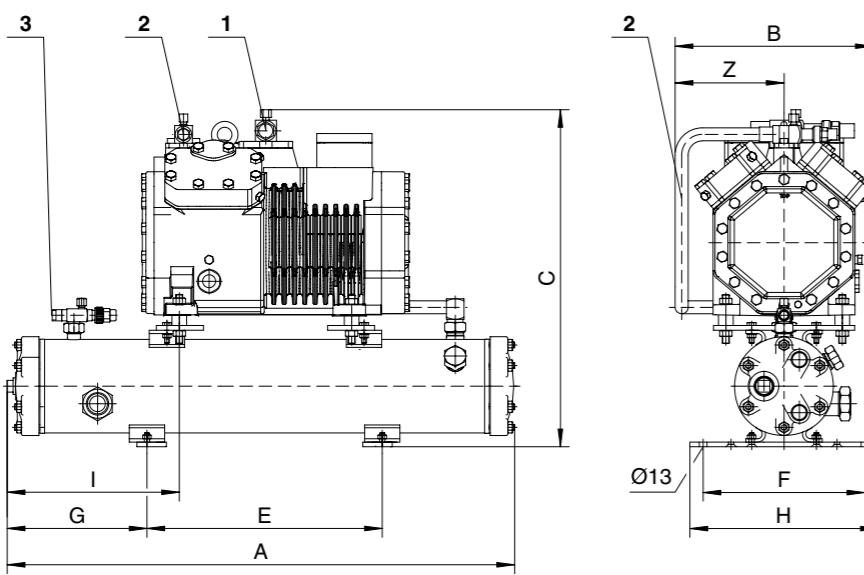
Tentative data

## DIMENSIONS

K073H/2KES-05(Y) .. K203H/2CES-4(Y)



K203H/4FES-3(Y) .. K813H/4GE-30(Y)



**Connection positions:**

- 1 Suction gas line
- 4 Refrigerant outlet
- 10 Sight glass

## DIMENSIONS

| Type             | Dimensions in mm |     |     |     |     |    |     |     |     |     |  |
|------------------|------------------|-----|-----|-----|-----|----|-----|-----|-----|-----|--|
|                  | A                | B   | C   | E   | F   | Ø  | G   | H   | I   | Z   |  |
| K073H/2KES-05(Y) | 602              | 251 | 413 | 400 | 212 | 9  | 102 | 250 | 190 | 126 |  |
| K073H/2JES-07(Y) | 602              | 251 | 413 | 400 | 212 | 9  | 102 | 250 | 190 | 126 |  |
| K073H/2HES-1(Y)  | 602              | 251 | 413 | 400 | 212 | 9  | 102 | 250 | 190 | 126 |  |
| K073H/2GES-2(Y)  | 602              | 251 | 413 | 400 | 212 | 9  | 102 | 250 | 190 | 126 |  |
| K073H/2FES-2(Y)  | 602              | 251 | 413 | 400 | 212 | 9  | 102 | 250 | 190 | 126 |  |
| K123H/2FES-3(Y)  | 852              | 251 | 435 | 400 | 275 | 13 | 227 | 320 | 348 | 112 |  |
| K123H/2EES-2(Y)  | 852              | 323 | 463 | 400 | 275 | 13 | 227 | 320 | 341 | 163 |  |
| K123H/2EES-3(Y)  | 852              | 323 | 463 | 400 | 275 | 13 | 227 | 320 | 341 | 163 |  |
| K123H/2DES-2(Y)  | 852              | 323 | 463 | 400 | 275 | 13 | 227 | 320 | 341 | 163 |  |
| K123H/2DES-3(Y)  | 852              | 323 | 463 | 400 | 275 | 13 | 227 | 320 | 341 | 163 |  |
| K123H/2CES-3(Y)  | 852              | 323 | 463 | 400 | 275 | 13 | 227 | 320 | 341 | 163 |  |
| K203H/2CES-4(Y)  | 863              | 323 | 528 | 400 | 275 | 13 | 238 | 320 | 308 | 163 |  |
| K203H/4FES-3(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K203H/4FES-5(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K203H/4EES-4(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K203H/4EES-6(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K203H/4DES-5(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K283H/4DES-7(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K203H/4CES-6(Y)  | 863              | 345 | 573 | 400 | 275 | 13 | 238 | 320 | 293 | 185 |  |
| K373H/4CES-9(Y)  | 1113             | 345 | 573 | 740 | 275 | 13 | 193 | 320 | 382 | 185 |  |
| K283H/4TES-9(Y)  | 863              | 363 | 626 | 400 | 275 | 13 | 238 | 320 | 256 | 204 |  |
| K373H/4TES-12(Y) | 1113             | 363 | 626 | 740 | 275 | 13 | 193 | 320 | 382 | 204 |  |
| K373H/4PES-12(Y) | 1113             | 363 | 626 | 740 | 275 | 13 | 193 | 320 | 382 | 204 |  |
| K573H/4PES-15(Y) | 1176             | 363 | 672 | 740 | 305 | 18 | 218 | 360 | 360 | 204 |  |
| K373H/4NES-14(Y) | 1113             | 363 | 626 | 740 | 275 | 13 | 193 | 320 | 382 | 204 |  |
| K573H/4NES-20(Y) | 1176             | 363 | 672 | 740 | 305 | 18 | 218 | 360 | 360 | 204 |  |
| K573H/4JE-15(Y)  | 1176             | 439 | 743 | 740 | 305 | 18 | 218 | 360 | 353 | 230 |  |
| K573H/4JE-22(Y)  | 1176             | 439 | 743 | 740 | 305 | 18 | 218 | 360 | 353 | 230 |  |
| K573H/4HE-18(Y)  | 1176             | 439 | 743 | 740 | 305 | 18 | 218 | 360 | 353 | 230 |  |
| K813H/4HE-25(Y)  | 1176             | 439 | 743 | 740 | 305 | 18 | 218 | 360 | 353 | 230 |  |
| K573H/4GE-23(Y)  | 1176             | 439 | 743 | 740 | 305 | 18 | 218 | 360 | 353 | 230 |  |
| K813H/4GE-30(Y)  | 1176             | 439 | 743 | 740 | 305 | 18 | 218 | 360 | 353 | 230 |  |

Dimension for seawater resistant condenser design and information to fixing plates and fixing rails see DP-200

Tentative data

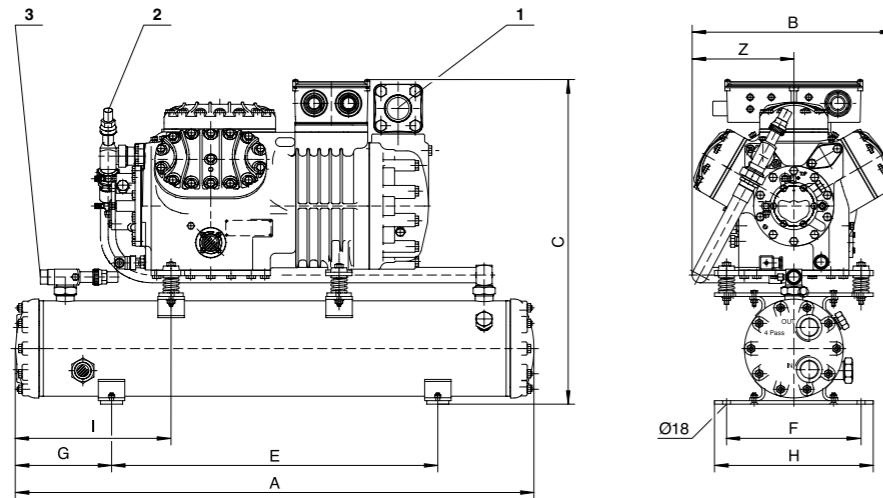
KP-263-1 EN

Tentative data

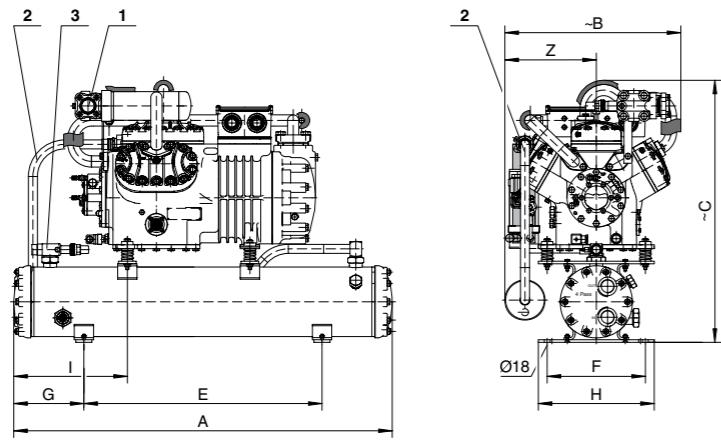
KP-263-1 EN

## DIMENSIONS

K573H/6JE-25(Y) .. K1353T\*/6FE-50(Y)



K373H/S4T-5.2(Y) .. K813H/S6F-30.2(Y)



| Type             | Dimensions in mm |     |     |     |     |    |     |     |     |     |  |
|------------------|------------------|-----|-----|-----|-----|----|-----|-----|-----|-----|--|
|                  | A                | B   | C   | E   | F   | Ø  | G   | H   | I   | Z   |  |
| K573H/6JE-25(Y)  | 1176             | 458 | 736 | 740 | 305 | 18 | 218 | 360 | 353 | 231 |  |
| K813H/6JE-33(Y)  | 1176             | 458 | 736 | 740 | 305 | 18 | 218 | 360 | 353 | 231 |  |
| K813H/6HE-28(Y)  | 1176             | 458 | 736 | 740 | 305 | 18 | 218 | 360 | 353 | 231 |  |
| K1053H/6HE-35(Y) | 1634             | 517 | 735 | 900 | 305 | 18 | 367 | 360 | 551 | 291 |  |
| K813H/6GE-34(Y)  | 1176             | 458 | 736 | 740 | 305 | 18 | 218 | 360 | 353 | 291 |  |
| K1353T/6GE-40(Y) | 1634             | 517 | 797 | 900 | 305 | 18 | 367 | 360 | 551 | 291 |  |
| K1053H/6FE-44(Y) | 1634             | 517 | 735 | 900 | 305 | 18 | 367 | 360 | 551 | 291 |  |
| K1353T/6FE-50(Y) | 1634             | 517 | 797 | 900 | 305 | 18 | 367 | 360 | 551 | 291 |  |

| Water cooled condensing units with 2-stage compressors |      |      |      |     |     |    |     |     |     |     |
|--|------|------|------|-----|-----|----|-----|-----|-----|-----|
| K373H/S4T-5.2(Y)                                       | 1113 | 490  | ~698 | 740 | 275 | 13 | 193 | 320 | 398 | 260 |
| K373H/S4N-8.2(Y)                                       | 1113 | 490  | ~698 | 740 | 275 | 13 | 193 | 320 | 398 | 260 |
| K573H/S4G-12.2(Y)                                      | 1176 | 491  | ~783 | 740 | 305 | 18 | 218 | 360 | 353 | 282 |
| K573H/S6J-16.2(Y)                                      | 1176 | ~547 | ~814 | 740 | 305 | 18 | 218 | 360 | 353 | 284 |
| K573H/S6H-20.2(Y)                                      | 1176 | ~547 | ~814 | 740 | 305 | 18 | 218 | 360 | 353 | 284 |
| K813H/S6G-25.2(Y)                                      | 1176 | ~547 | ~814 | 740 | 305 | 18 | 218 | 360 | 353 | 284 |
| K813H/S6F-30.2(Y)                                      | 1176 | ~547 | ~814 | 740 | 305 | 18 | 218 | 360 | 353 | 284 |

Tentative data Dimension for seawater resistant condenser design and information to fixing plates and fixing rails see DP-200

\*With K1353T refrigerant outlet below

## ACCESSORIES



### OIL SEPARATOR WITH CHECK VALVE KEEPES THE COMPRESSOR LUBRICATED – NO MATTER THE APPLICATION

The right oil supply to the compressor at any time is no problem with the optional oil separator with check valve in the discharge line.

// Available for the whole K-series



### HP/LP PRESSURE SWITCHES

The adjustable HP/LP switches are fully factory-fitted.

// Optional accessory for the whole K-series



### VARISTEP – MECHANICAL CAPACITY CONTROL ADAPTATION ACCORDING TO SYSTEM REQUIREMENTS

With the mechanical capacity control VARISTEP, changing cooling demands are no problem. It prevents high switching frequencies of the compressor and ensures efficient operation of the compressor. It is based on the principle of blocked suction.

// Refrigeration capacity range from 10%-100%  
(details see KT-101) or with CM-RC-01

Images are for illustration purposes only

# BITZER DIGITAL NETWORK

## CONNECTED TO YOUR BITZER PRODUCTS

BITZER Digital Network (BDN) offers you easy access to valuable digital services relating to BITZER products for refrigeration and air conditioning. This provides you with important product and application-related information on all the BITZER products you're using, including, among others, data analyses and compressor operation reports. And with it, usable findings with which you can optimise the most important aspects of the cooling systems.



### BITZER DIGITAL NETWORK

- // 360° product information
- // Tracking of service activities
- // Operation report
- // Real-time data
- // Notification
- // Flexible access rights

# BITZER ON-SITE SERVICES

## WE OFFER SOLUTIONS BEYOND THE ORDINARY



### B-SAFE

- // Warranty extension for up to five years
- // Free one-year warranty extension for BITZER IQ products
- // Commissioning assistance for excellent results



### B-READY

- // Assessment services for extended lifetimes
- // Retrofitting solutions for secure investments
- // Refrigerant compliance and strategy consulting

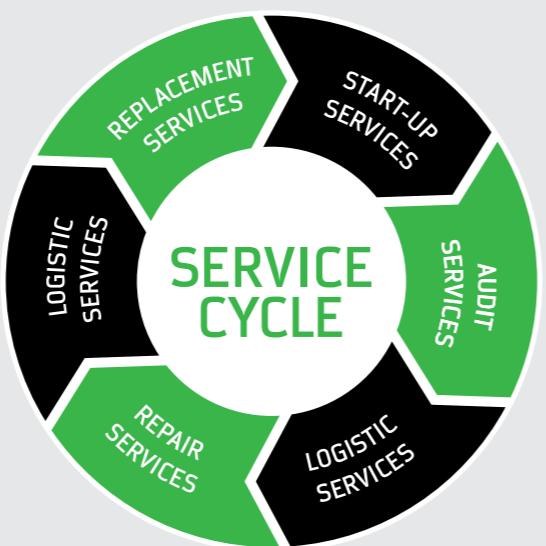
# Green Point®

A SERVICE BY BITZER GROUP

## ALWAYS THERE FOR YOU

The global service network comprises more than 50 locations. Everywhere, our specialists maintain, overhaul and repair BITZER compressors, replace wear and safety-relevant parts and stock BITZER ORIGINAL SPARE PARTS AND OIL. Highly committed engineers ensure that the service cycle is always precisely and perfectly executed.

[bitzergreenpoint.com](http://bitzergreenpoint.com)



# THE SCHAUFLER ACADEMY

## PRACTICABLE SOLUTIONS FOR A CHALLENGING INDUSTRY

At the SCHAUFLER Academy, the international seminar and training centre of BITZER, you will find German and English seminars and training courses regarding the handling of refrigeration and air conditioning components and alternative refrigerants. Not only service and installation specialists can rely on our training courses but also project engineers, planners and technical engineers.



The SCHAUFLER Academy offers you training courses in small groups with theoretical contents and practical exercises on real training systems. Motivated and experienced teaching staff are available to answer questions and respond to your needs. This and the pleasant and professional environment lead to fast learning success. We are looking forward to your visit.



### TRAINING AND SEMINARS



Standing for education and knowledge transfer, we consider it as our responsibility to provide information about our products, applications, tools and basics. In cases where in-person training is not possible, we can still provide you with some content to learn from home or in the office with our e-learning seminars.



### LEARNING

## VISIT US ONLINE AND BOOK YOUR TRAINING COURSE

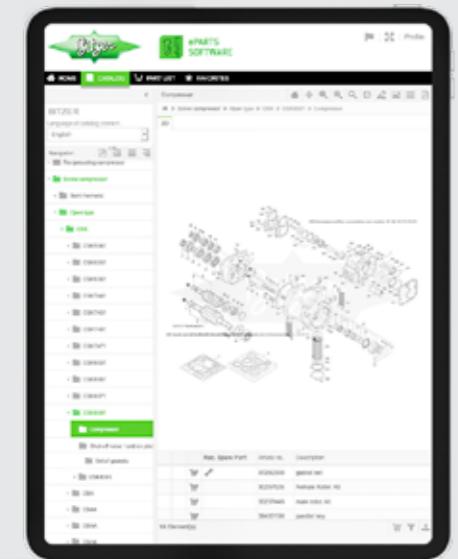
[trainings-events.bitzer.de](http://trainings-events.bitzer.de)

# A PLUS FOR YOU

## BITZER SOFTWARE

CHOOSE THE RIGHT PRODUCTS AND  
FIND MORE DETAILED TECHNICAL DATA

Available online and as a downloadable version, BITZER SOFTWARE will help you select the appropriate BITZER product from our extensive and flexible product range.



## ePARTS SOFTWARE

FIND SUITABLE SPARE PARTS  
EASILY

Our free-of-charge tool makes finding the appropriate spare parts for our products fast and easy. The parts are listed according to the type range and appear as a simple zoomable exploded-view drawing.



## BEST APP AND BEST SOFTWARE

OPERATE YOUR BITZER IQ PRODUCTS  
WITH ONLY ONE SOFTWARE TOOL

BEST provides comprehensive access to all operating data and parameters. The intuitive user interface provides a complete overview of the operating status and a data log for easy maintenance and service.

## FIND YOUR PLUS:



BEST APP



BITZER  
SPOT APP



REFRIGERANT  
RULER APP



BEST  
SOFTWARE



BITZER  
SOFTWARE



ePARTS  
SOFTWARE



BITZER  
Software



BITZER  
Apps



## LOCALLY ANCHORED. GLOBALLY PRESENT.

FIND YOUR NEAREST BITZER LOCATION  
AND GET IN TOUCH WITH US

BITZER is represented in more than 90 countries with 75 locations and over 4000 employees. You can find your personal contact representative and nearest location by scanning the QR code on the right, clicking on the map on our website or using the search function there. You can also get in touch with the global contact representative at all times.



# NOTES